

# Hydrogen quality measurement

according to SAE J2719 at hydrogen refueling stations (HRS)

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Stuttgart | October 10th 2017

Consulting



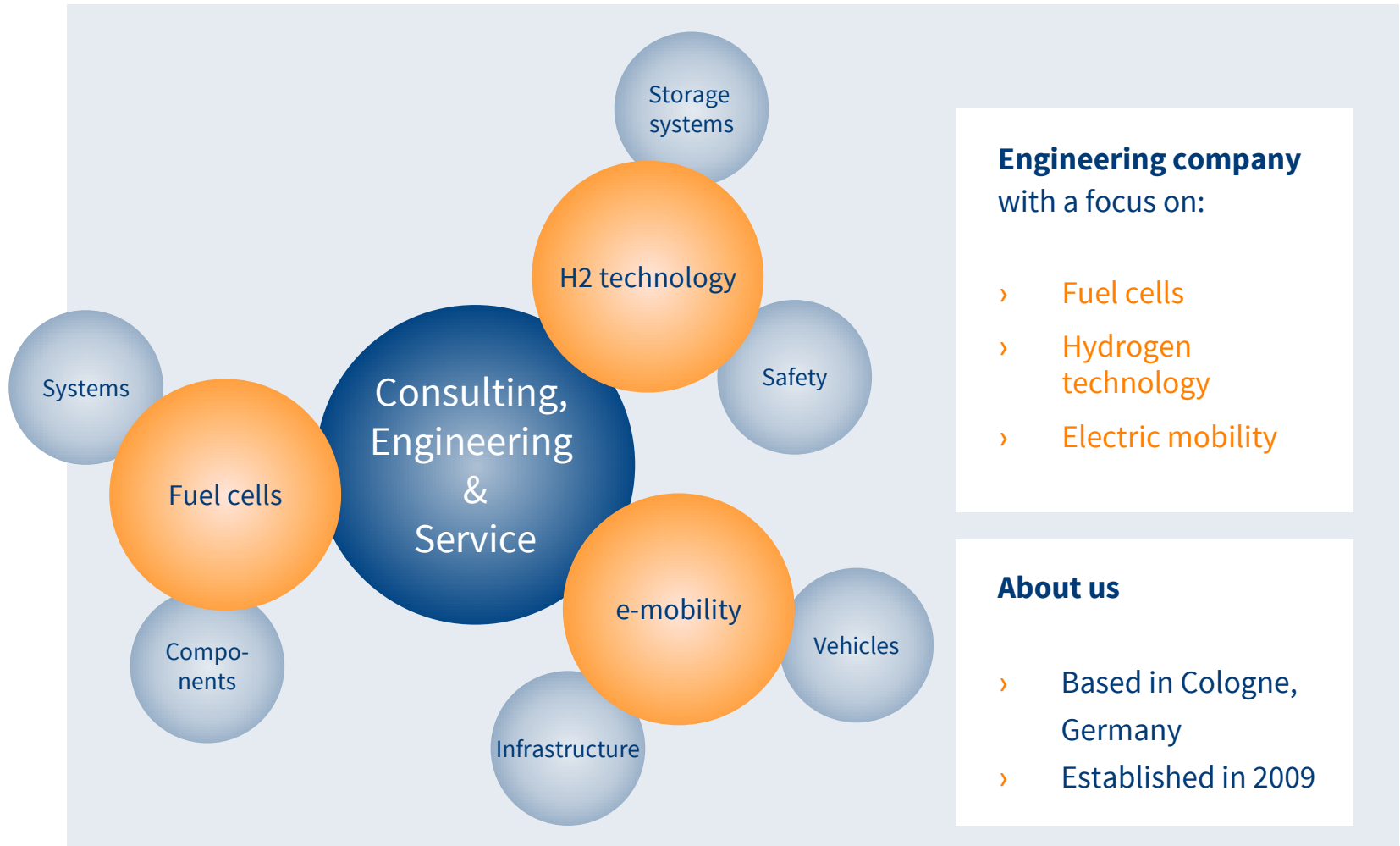
Engineering



Service

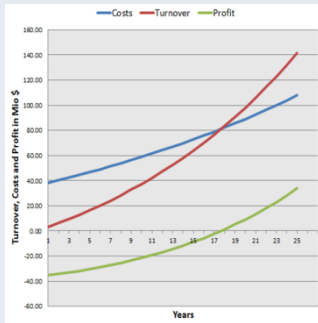


# Our range of services



# What we do for our customers

## Consulting



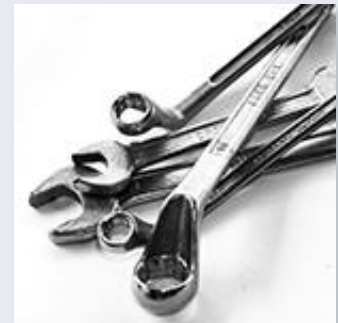
- FC, PtG, H2, E-buses
- › Initial consultation
- › Feasibility studies

## Engineering



- › H2 quality measurement
- › H2 supply (HRS, UPS)
- › Safety / approval

## Service

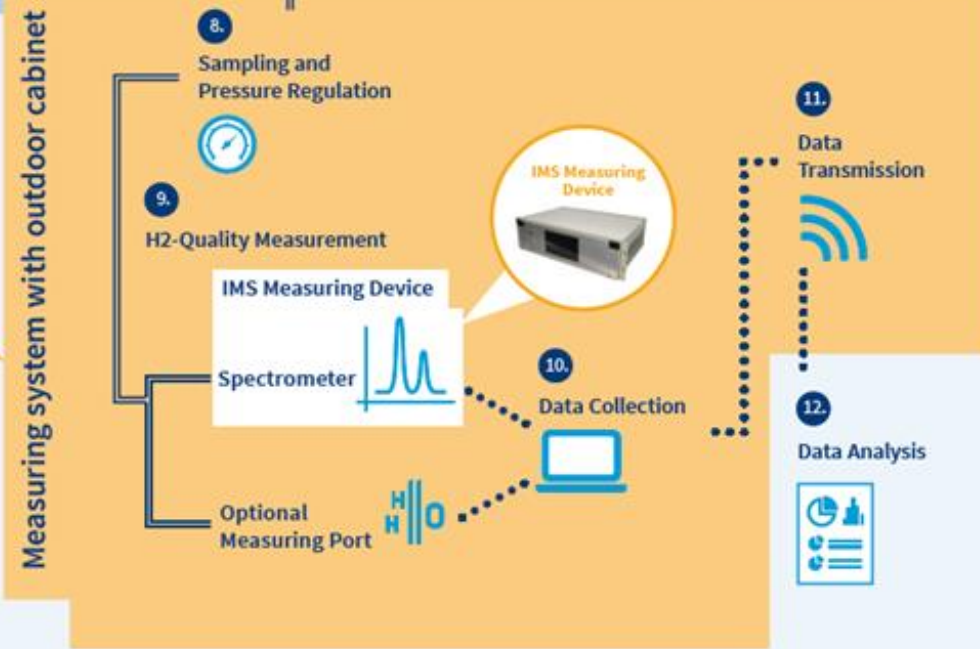
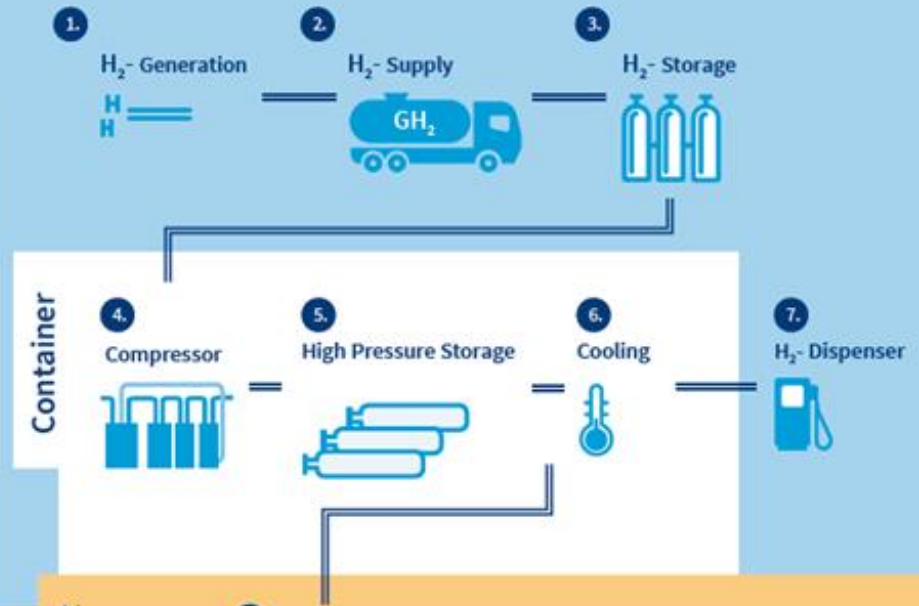


- Maintenance of fuel cell and battery buses

# H2-Quality Measurement

- > **Why?** reliability
- > **Where?** on and off site
- > **How?** Ion mobility spectrometer

HRS



# IMS-Measuring Device – Purpose

## Description

- › Device for the measurement of impurities in hydrogen
- › Especially for the use of hydrogen for fuel cell applications
- › Designed to detect significant contaminations of SAE J2719 and ISO 14687 respectively.
- › Also detects numerous substances which are not described in the two standards.

SAE J2719 / ISO 14687	ppm
Water	5,0
O2	5,0
He	300,0
N2	100,0
Argon	10,0
CO2	2,0
CO	0,2
Ammonia (NH3)	0,1
Formic acid (CH2O2)	0,2
Formaldehyde (CH2O)	0,01
Other HC	2,0
Sulfur	0,004
(SO2, COS, CS2, H2S, CH4S, C2H6S)	

# IMS-Measuring Device – Key Features



## Technical Data

- › **Dimensions:** 19 inch-rack (ca. 20 x 50 x 40 cm)
- › **Temperature:** -5 - 50 °C
- › **Inlet Pressure Level:** 1 bar
- › **Power Supply:** 230 V (others on request)

## Characteristics

- › High sensitivity (lower ppb range)
- › High selectivity
- › Measurement frequency: 5 minutes (typical, on request faster)
- › Integrated PC with Windows interface
- › Programmable measuring sequences
- › Robust construction

# IMS-Measuring Device – Substances

## Measurable substances

(from SAE J2719 / ISO 14687)

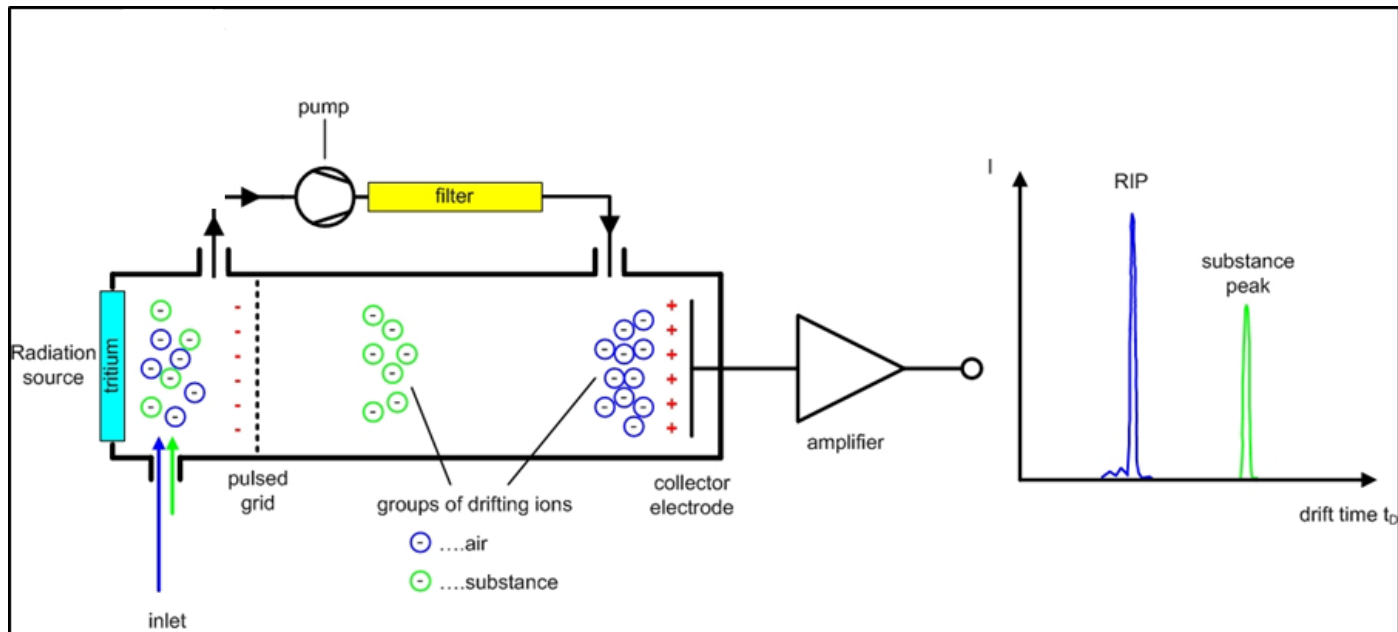
- › H<sub>2</sub>S,
- › COS,
- › CS<sub>2</sub>,
- › SO<sub>2</sub>
- › Methyl- (CH<sub>4</sub>S)
- › Ethylmercaptan (C<sub>2</sub>H<sub>6</sub>S)
- › Ammonia (NH<sub>3</sub>)
- › Formaldehyde (CH<sub>2</sub>O)
- › Formic acid (CH<sub>2</sub>O<sub>2</sub>)

## Other substances and substance groups

(according to individual agreement)

- › Various markers for the detection of oils and similar impurities
- › Aromatics
- › Alkanes
- › Chlorine compounds
- › NO<sub>2</sub>
- › Numerous hydrocarbons

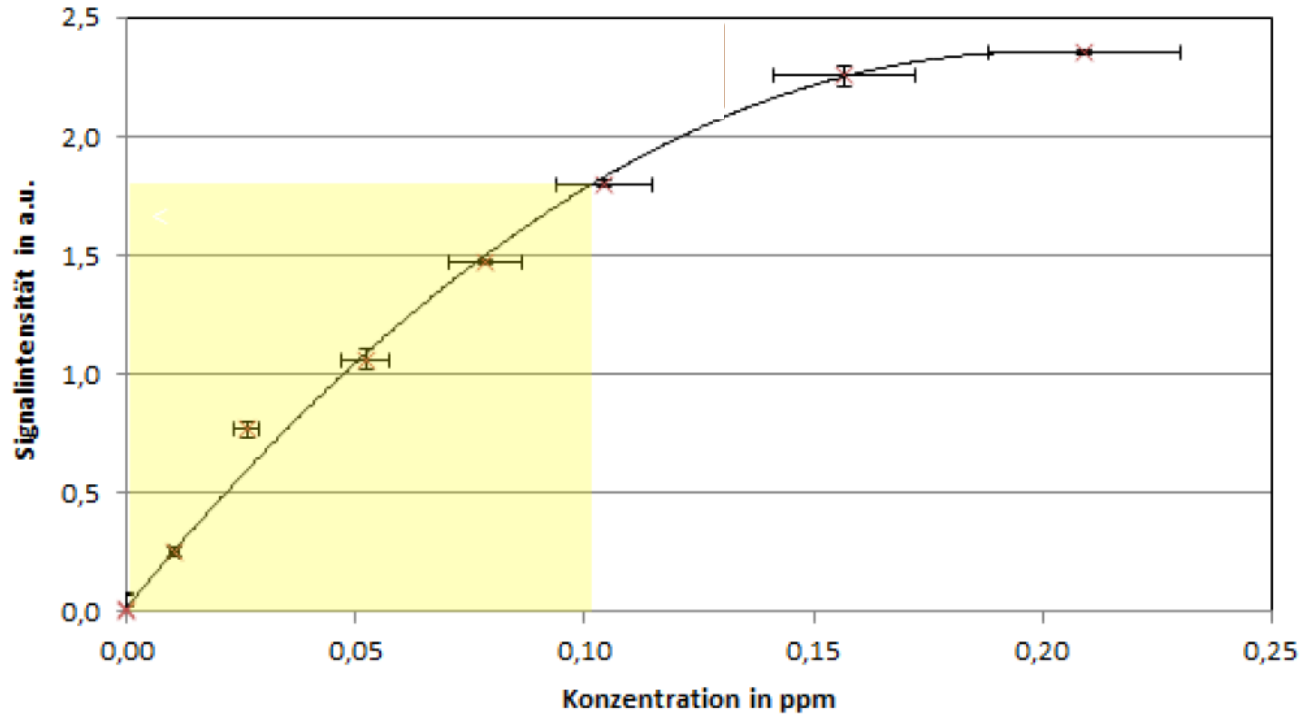
# IMS-Measuring Device – Working Principle



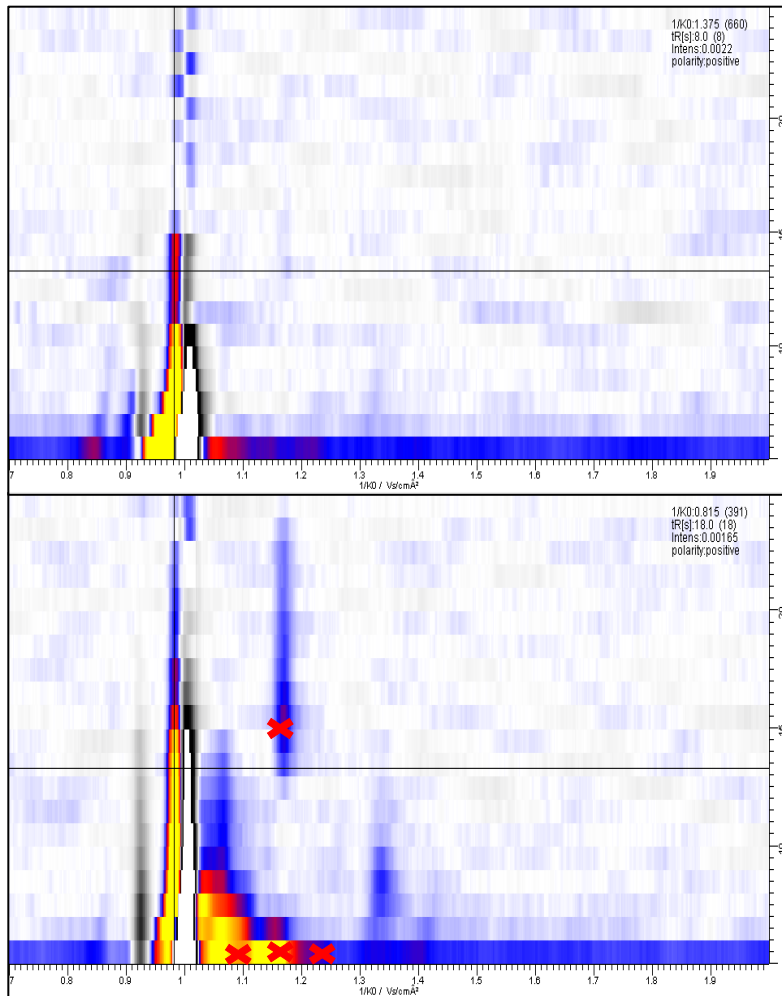
- › GC-column for pre separation
- › Sample ionization with radioactive source
- › Ions pulsed into drift gas flow
- › electric field forces ions towards collector

# IMS-Measuring Device – Calibration

- › Calibration gas sample (ppm / ppb)
- › Multi point calibration (dilution)
- › Substance library



# IMS-Measuring Device – Visible Substances



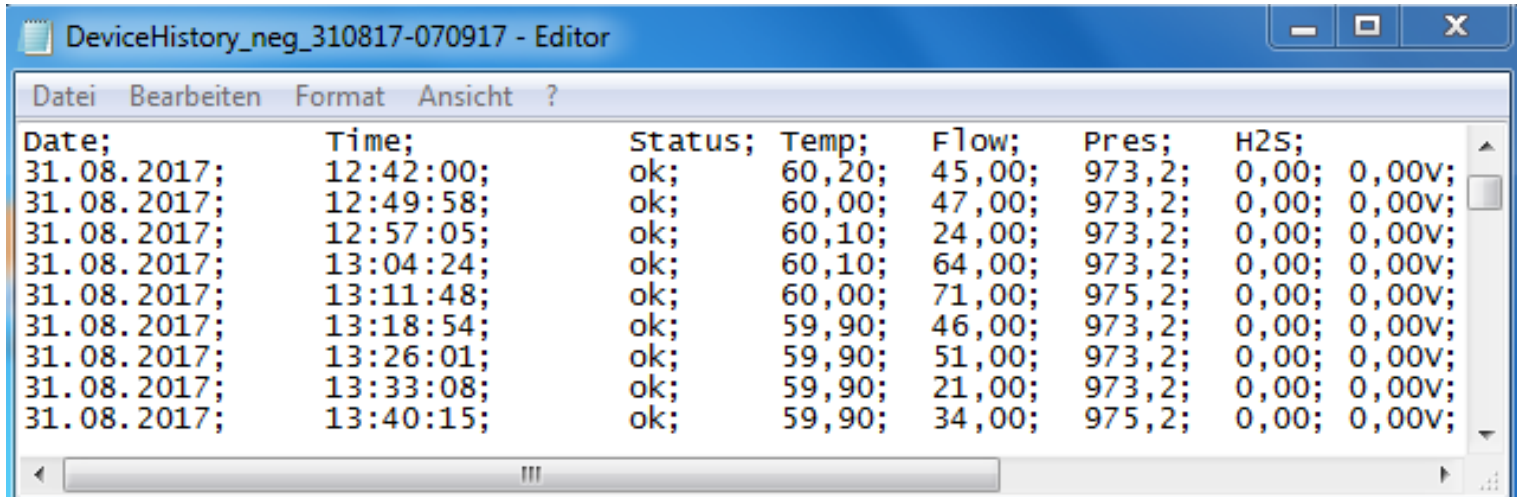
## Sample pure H2 6.0

- › Time stamp: zero
- › Quick response time

## Sample contaminated H2

- › Time stamp plus 10 min
- › Known substances visible
- › Unknown substances as well

# IMS-Measuring Device – Data Format



Date;	Time;	Status;	Temp;	Flow;	Pres;	H2S;
31.08.2017;	12:42:00;	ok;	60,20;	45,00;	973,2;	0,00; 0,00v;
31.08.2017;	12:49:58;	ok;	60,00;	47,00;	973,2;	0,00; 0,00v;
31.08.2017;	12:57:05;	ok;	60,10;	24,00;	973,2;	0,00; 0,00v;
31.08.2017;	13:04:24;	ok;	60,10;	64,00;	973,2;	0,00; 0,00v;
31.08.2017;	13:11:48;	ok;	60,00;	71,00;	975,2;	0,00; 0,00v;
31.08.2017;	13:18:54;	ok;	59,90;	46,00;	973,2;	0,00; 0,00v;
31.08.2017;	13:26:01;	ok;	59,90;	51,00;	973,2;	0,00; 0,00v;
31.08.2017;	13:33:08;	ok;	59,90;	21,00;	973,2;	0,00; 0,00v;
31.08.2017;	13:40:15;	ok;	59,90;	34,00;	975,2;	0,00; 0,00v;

- › Constant data collection
- › Data format .txt and .csv
- › Substance specific concentration (ppb) and raw data (V)
- › Limit alarm for each known substance
- › Limit alarm for unknown substances

# H2-Measuring System – Options

- › Measuring System consist of measuring core: IMS device (19 inch rack) with integrated Windows PC and varies interfaces (Modbus TCP, USB, RS232, LAN)
- › Varies extra modules available - for laboratory use as well as outdoor use

Laboratory use		Outdoor use	
IMS measuring device (19 inch rack) (incl. air filter)		IMS measuring device in outdoor cabinet (incl. air filter+ heating+ temperature sensor + H <sub>2</sub> -sensor)	
Extras for Laboratory and Outdoor use			
Module UMTS	Module Analysis-Port	Module Reference Inlet	Module Pressure Regulator
<ul style="list-style-type: none"> <li>› Web based control unit</li> <li>› Email report system</li> <li>› Automatic protocol generator + data transmission</li> </ul>	<ul style="list-style-type: none"> <li>› Additional analysis port for further measurement equipment and devices</li> <li>› e.g. for H<sub>2</sub>O or N<sub>2</sub></li> </ul>	<ul style="list-style-type: none"> <li>› Additional inlet port for reference gas (e.g. pure H<sub>2</sub> 6.0)</li> </ul>	<ul style="list-style-type: none"> <li>› Pressure regulation for H<sub>2</sub> feed gas</li> </ul> <p>(As required form 1000 bar down to 1 bar regulation)</p>

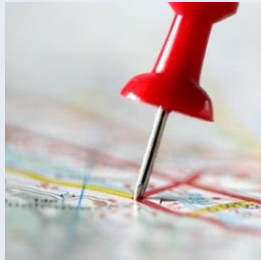
# Summary – H<sub>2</sub>-Measurement System

- › **Modular IMS-System**  
for the measurement of impurities in hydrogen
- › **Multiple impurities**  
e.g. SAE J2719 / ISO 14687 and unknown impurities
- › **High sensitivity**  
lower ppb range
- › **Online measurement**  
frequency 5 minutes
- › **Robust System**  
for indoor and outdoor use

**EMCEL GmbH**

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# Thank you for your attention



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