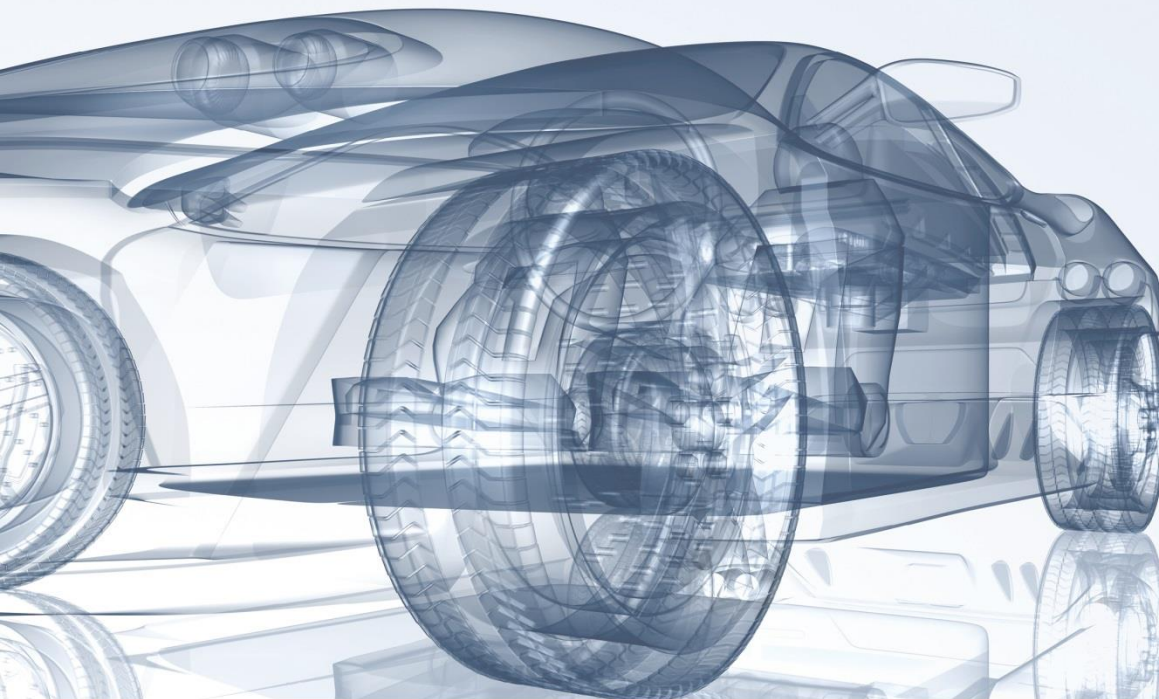


evs 30



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Laboratory Network Baden-Württemberg for Electric Mobility

A. Albers, K. Dietmayer, M. Bargende, M. Behrendt, S. Yan, M. Buchholz, S. Zaiser, A. Rößler, T. Bernthaler

Frameworkbasiertes XiL-Labornetzwerk BW für Elektromobilität

XiL | **BW**
e
Labornetzwerk Baden-Württemberg



XiL-BW-e Project Partners

■ Karlsruhe Institute of Technology (KIT)

- IPEK - Institute of Product Engineering
- FAST - Institute of Automotive System Technology
- IFKM - Institute for Piston Machines

■ Ulm University

- MRM - Institute of Measurement, Control and Microtechnology
- IE - Institute of Electrochemistry
- IVK - Institute for Internal Combustion Engines and Automotive Engineering

■ University of Stuttgart

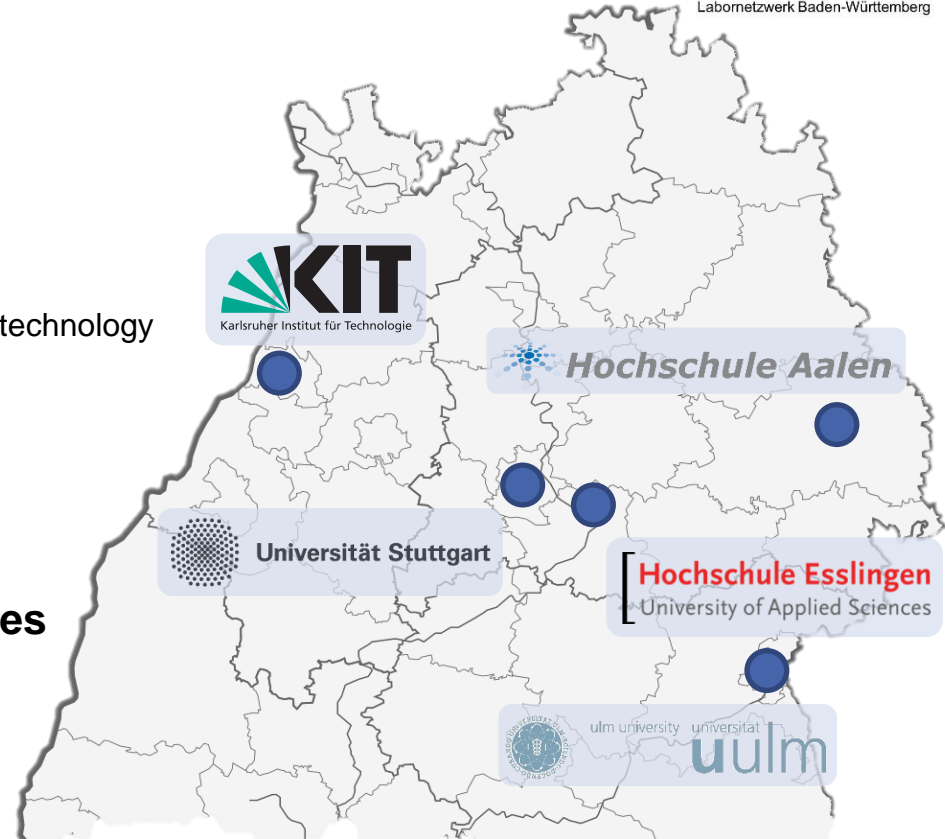
- IEW - Institute of Electrical Energy Conversion

■ Esslingen University of Applied Sciences

- Faculty of Information Technology

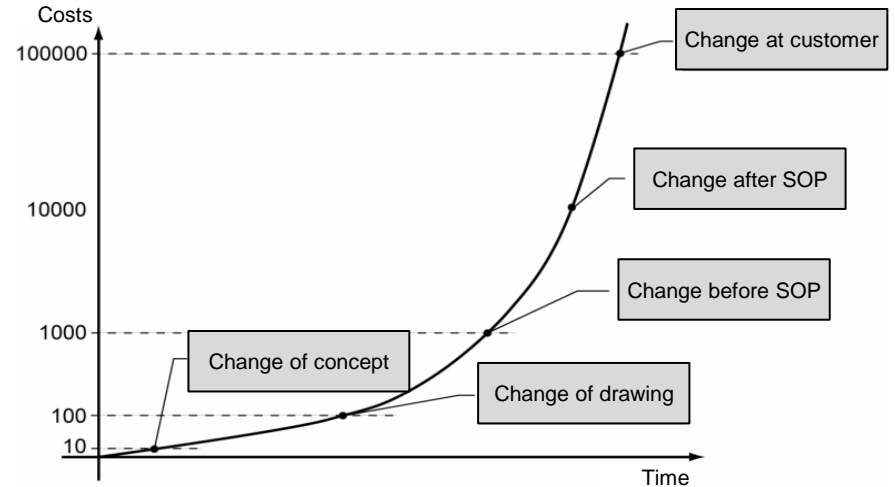
■ Aalen University of Applied Sciences

- IMFAA – Materials Research Institute



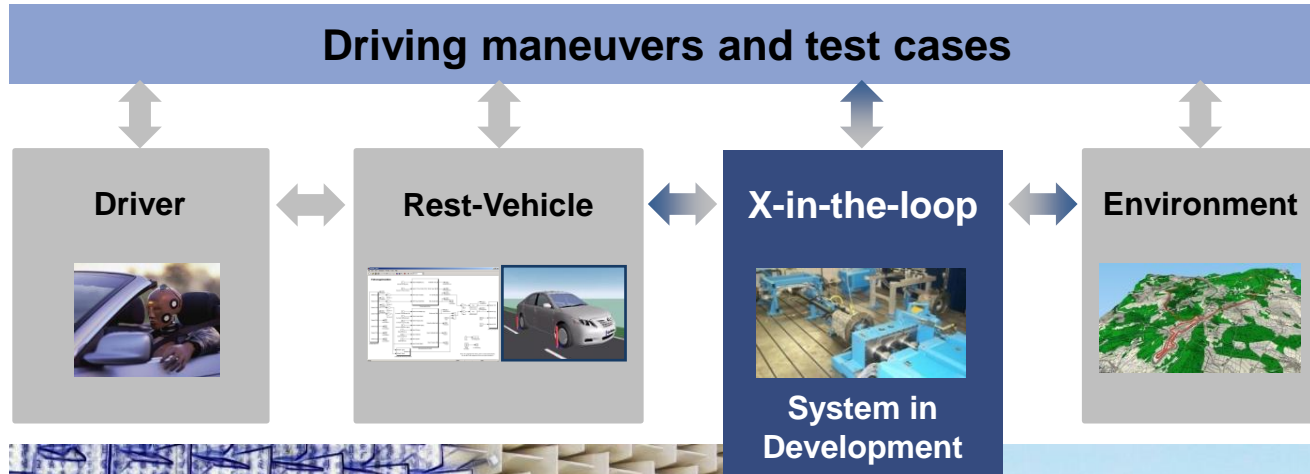
Introduction

- Rule of Ten: The later an error is detected and corrected, the more expensive it is!
- Therefore error detection has to be:
 - Early as possible
 - Conducted with reasonable effort and quality
 - With the right quality at the right time



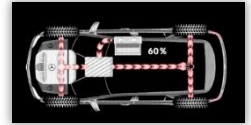
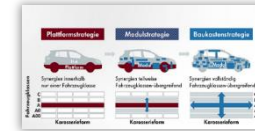
IPEK X-in-the-Loop-Approach to support early, continuous and holistic validation

IPEK-XiL-Approach

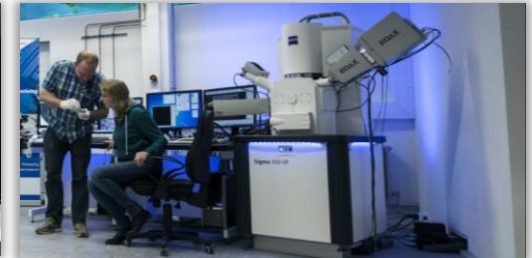


Motivation

- Changes and challenges in automotive development
 - Consolidation of modularization and modular strategies
 - Increased usage of **electric components in drive trains**
 - E-mobility, Connected Car and ADAS
 - **New key competences** in the automotive industry (e.g. **battery technology**)
- Increased and closer **interdisciplinary cooperation**
- Better **utilization of testing infrastructure**

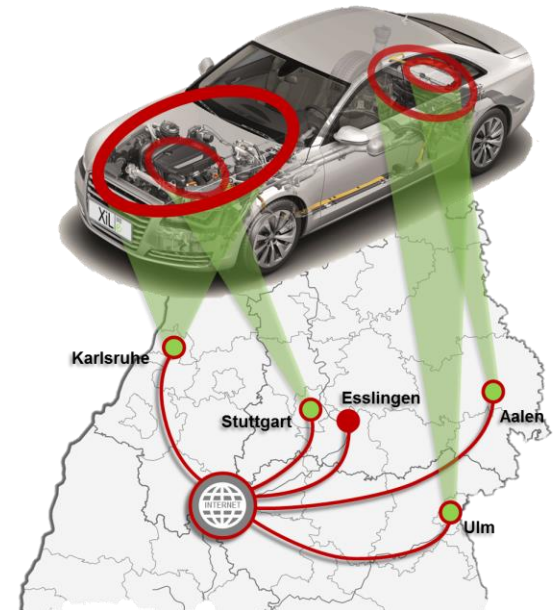


Automotive product development will become more **distributed** and has to be more **connected** in the future!



Increase the competitiveness of the research facilities in BW by cooperative and cross-site interdisciplinary research in the field of electric mobility.

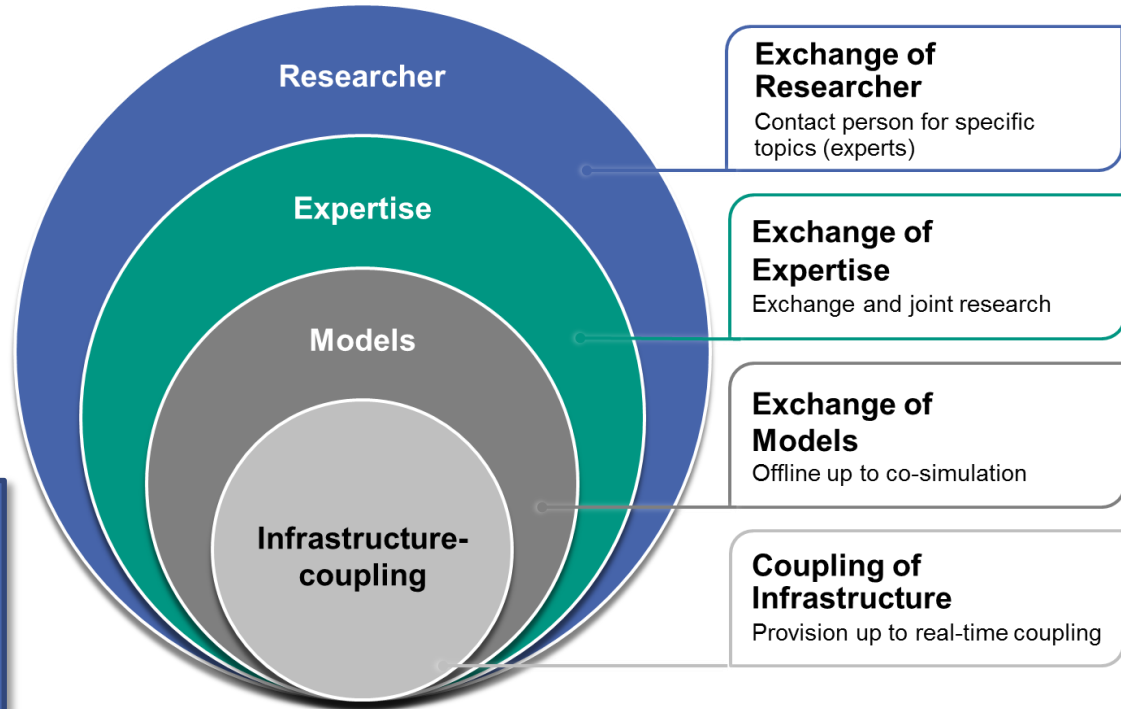
- **Organizational** integration
 - Structures for conducting collaborative research work
 - Central contact persons
 - Legal framework
- **Technical** integration
 - Online network of test beds
 - Offline sharing of simulation models
- Transfer to **industry**



Holistic Networking in XiL-BW-e

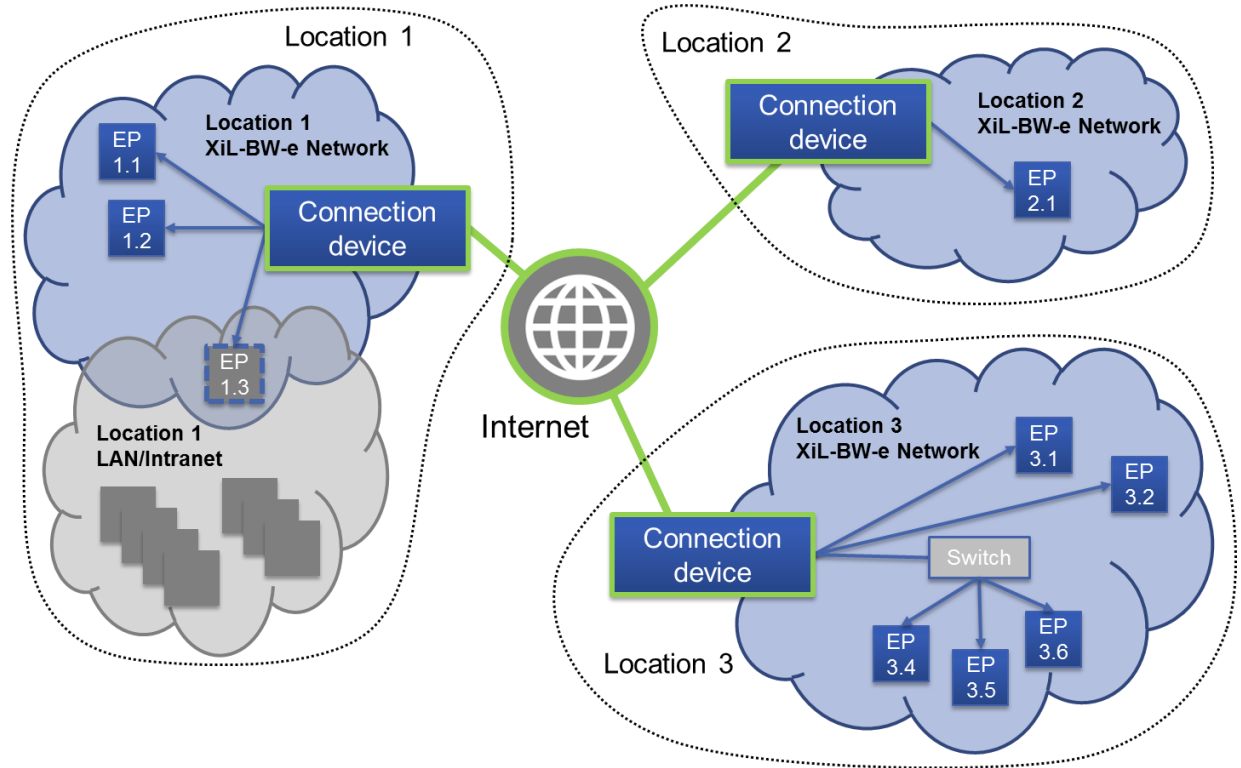
- **System testing network**
→ Overall **interactions** of single components of a vehicle
- **Battery analysis network**
→ **Battery cell** as a key component for electric mobility

Solutions have to be **accessible for researches** and **platform-independent** (esp. infrastructure coupling)



Technical Concept: Virtual Laboratory

- **Objective:** Connect specialized test beds for different components
- **Virtual Private Network** using the existing internet infrastructure
- State-of-the-art level of privacy by **encrypting all traffic**



EP: End Point

Technical Concept: Virtual Laboratory

■ Network between Ulm and Esslingen

- Every day within a week
- Every hour within a day

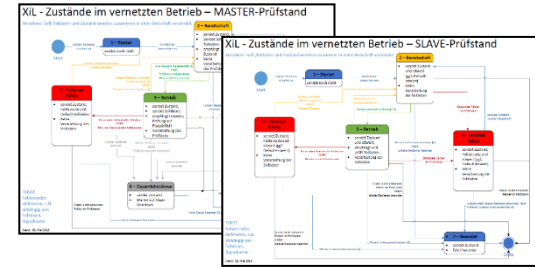
	UDP
Average RTT	3,25 ms
Minimal RTT	2,14 ms
Maximum RTT	21,65 ms
RTT < 10 ms	99,6718 %
RTT < 5 ms	96,3693 %

Average round-trip-time (RTT)

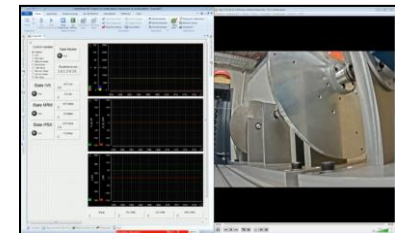
Uhrzeit	Montag	Dienstag	Mittwoch	Donnerstag	Freitag
00:00	3.07 ms	3.07 ms	3.08 ms	3.07 ms	3.08 ms
01:00	3.07 ms	3.07 ms	3.07 ms	3.06 ms	3.06 ms
02:00	3.05 ms	3.07 ms	3.07 ms	3.07 ms	3.09 ms
03:00	3.06 ms	3.06 ms	3.06 ms	3.07 ms	3.08 ms
04:00	3.08 ms	3.07 ms	3.06 ms	3.06 ms	3.07 ms
05:00	3.06 ms	3.07 ms	3.07 ms	3.08 ms	3.08 ms
06:00	3.07 ms	3.07 ms	3.07 ms	3.08 ms	3.07 ms
07:00	3.06 ms	3.13 ms	3.08 ms	3.08 ms	3.07 ms
08:00	3.07 ms	3.08 ms	3.09 ms	3.09 ms	3.13 ms
09:00	3.06 ms	3.08 ms	3.09 ms	3.08 ms	3.08 ms
10:00	3.09 ms	3.13 ms	3.07 ms	3.08 ms	3.08 ms
11:00	3.07 ms	3.07 ms	3.12 ms	3.10 ms	3.17 ms
12:00	3.06 ms	3.10 ms	3.09 ms	3.07 ms	3.09 ms
13:00	3.09 ms	3.09 ms	3.10 ms	3.07 ms	3.07 ms
14:00	3.06 ms	3.07 ms	3.12 ms	3.08 ms	3.08 ms
15:00	3.05 ms	3.00 ms	3.05 ms	3.09 ms	3.07 ms

Technical Concept: Application Layer

- Requirement: **Applicable on every test bed**
- **Master-slave architecture** for joint test runs
 - Standardized state machine available
- **IP/UDP-based communication** and **safety protocols**
 - First frames reserved for control and protocol data
 - Payload frames are defined specific for every test bed
 - **Payload signal table** defines the possible payload
- Log and save measurement data for post processing
 - Exchange signals are logged at the master testbed
 - Other measurement data are shared on a data server for post-processing
- **Video transmission** of test beds **within the VPN.**

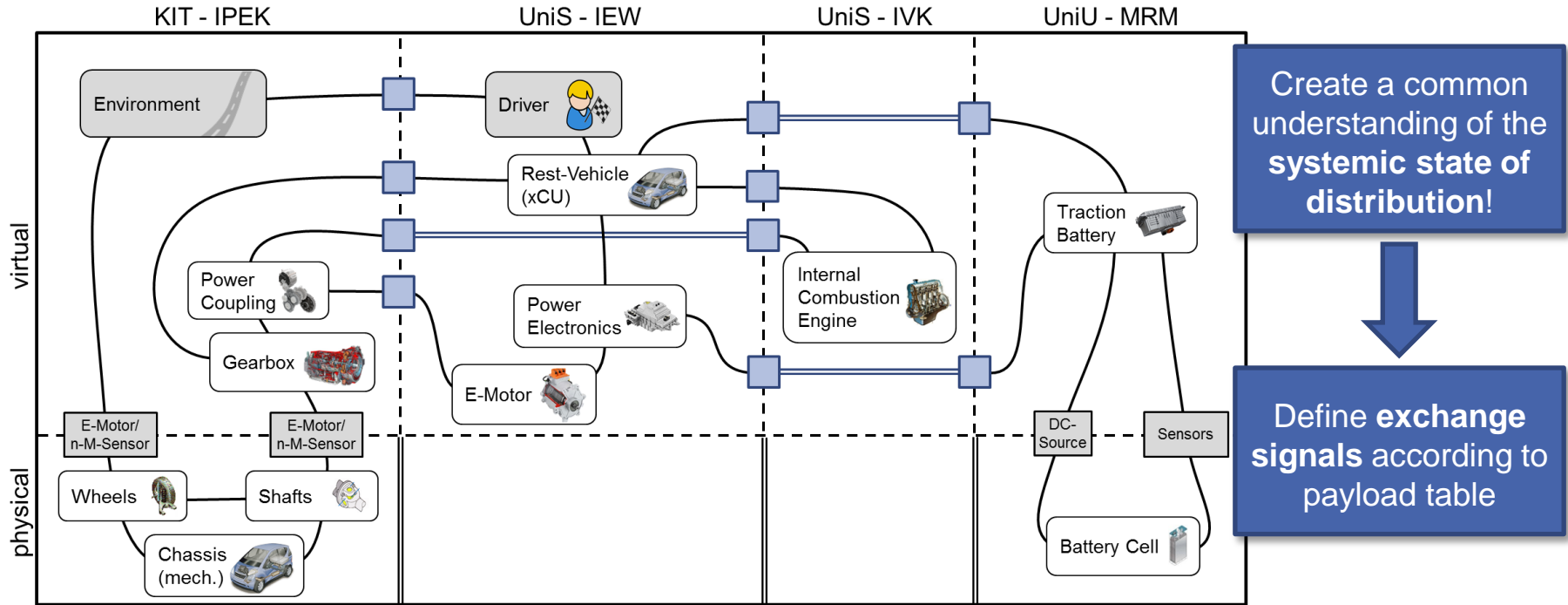


Austauschtable für Demonstrator											
Adresse	Hersteller	Hersteller	Hersteller	Hersteller	Hersteller	Hersteller	Hersteller	Hersteller	Hersteller	Hersteller	Hersteller
192.168.1.1	192.168.1.2	192.168.1.3	192.168.1.4	192.168.1.5	192.168.1.6	192.168.1.7	192.168.1.8	192.168.1.9	192.168.1.10	192.168.1.11	192.168.1.12
192.168.1.13	192.168.1.14	192.168.1.15	192.168.1.16	192.168.1.17	192.168.1.18	192.168.1.19	192.168.1.20	192.168.1.21	192.168.1.22	192.168.1.23	192.168.1.24
192.168.1.25	192.168.1.26	192.168.1.27	192.168.1.28	192.168.1.29	192.168.1.30	192.168.1.31	192.168.1.32	192.168.1.33	192.168.1.34	192.168.1.35	192.168.1.36
192.168.1.37	192.168.1.38	192.168.1.39	192.168.1.40	192.168.1.41	192.168.1.42	192.168.1.43	192.168.1.44	192.168.1.45	192.168.1.46	192.168.1.47	192.168.1.48
192.168.1.49	192.168.1.50	192.168.1.51	192.168.1.52	192.168.1.53	192.168.1.54	192.168.1.55	192.168.1.56	192.168.1.57	192.168.1.58	192.168.1.59	192.168.1.60



Hybrid Vehicle as Demonstration System

- Method for Planning: **Spatial location** and **model domain** of subsystems



Screenvideo at Master Test Bed (UniS-IEW)

Control variables

States of slave test beds

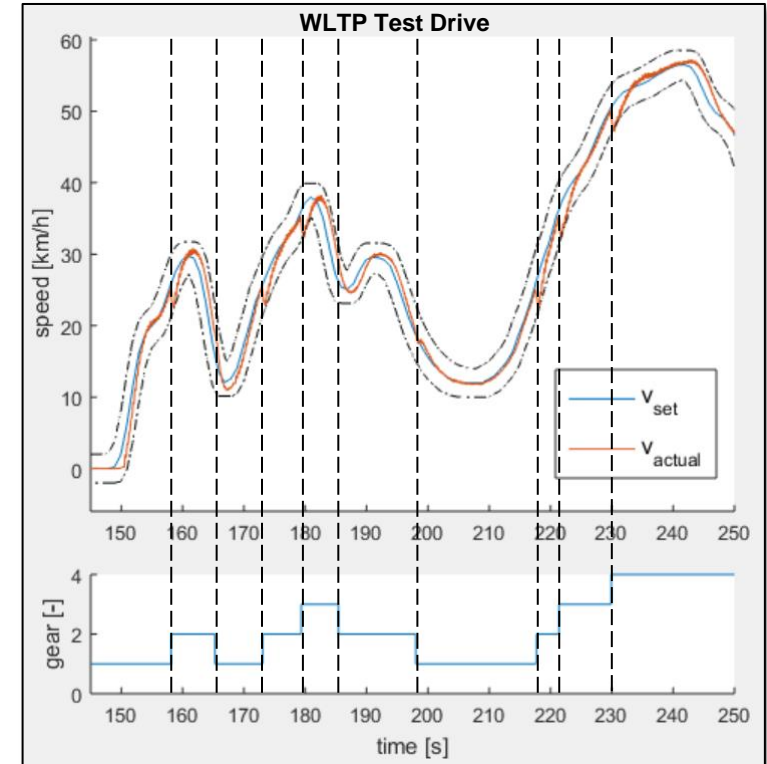
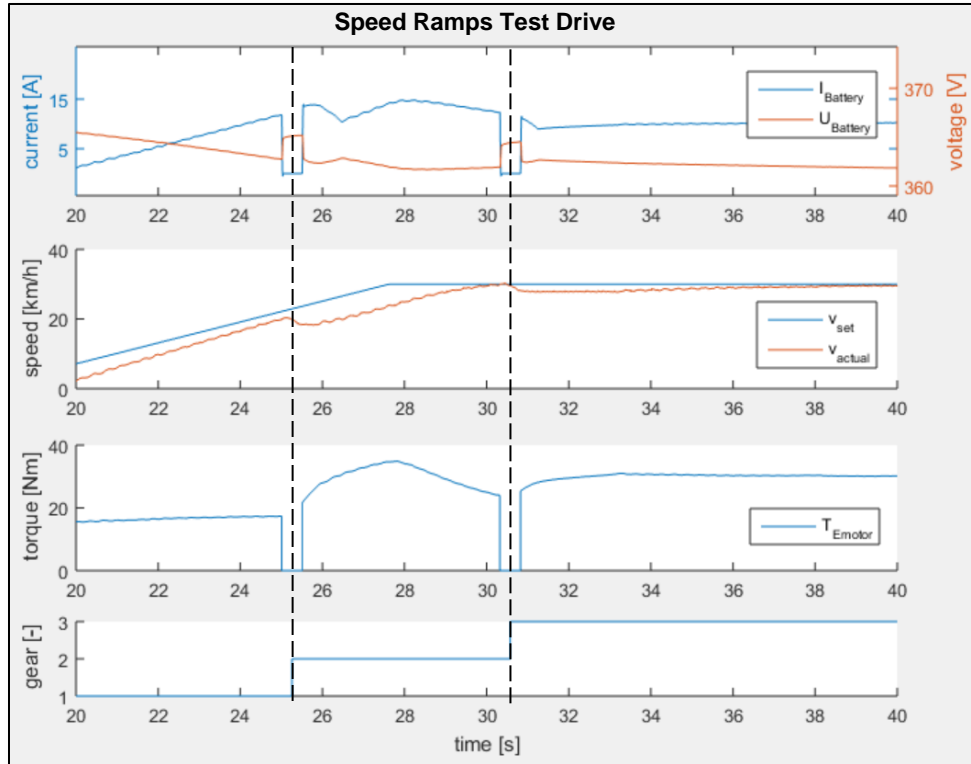
Round-trip-time to slave test beds

Downscaled vehicle mass in the form of a rotational inertia

E-Motor represents torque from gearbox output

Torsion shaft

Demonstration System: Exemplary Results



Summary and Outlook

- **XiL-Approach** for distributed validation environment implemented
 - Strong network for testing and research in the area of electric vehicles
 - **Organizational, legal and technical framework** for testing and research of components based on real loads in the specific use cases
 - Better **utilization of existing testing infrastructure**

 - New research possibilities:
 - Battery aging
 - Operation strategies
 - Real-driving emissions
 - Powertrain topology optimization
- ...even **before complete vehicle prototypes are built!**

Opening Ceremony
17.10.2017
University Stuttgart



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supported by:



Save the Date
Opening Ceremony
17.10.2017
University Stuttgart

for more information

The screenshot shows the website for the XiL-BW laboratory network. At the top left is the XiL-BW logo. To its right is a banner image of laboratory equipment with the text "Labornetzwerk Baden-Württemberg für Elektromobilität (XiL-BW-e)". Below the banner is a navigation menu with items: "Idee des Labornetzwerkes", "Unser Leistungsangebot", "Vernetzungskonzept", "Partner", and "Öffentlichkeitsarbeit". The main content area features a heading "Willkommen beim Labornetzwerk XiL-BW-e" followed by a paragraph describing the network's goal to bring together research and labs from Karlsruhe Institute of Technology (KIT), University of Ulm, University of Stuttgart, and Hochschule Esslingen. Below the text are logos for KIT, ulm university, universität uulm, and Universität Esslingen. A QR code is positioned on the right side of the page, with the website address "xil-bw-e.de" printed below it.

Laboratory Network Baden-Württemberg for Electric Mobility

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Frameworkbasiertes XiL-Labornetzwerk BW für Elektromobilität

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BACKUP: Payload Signal Table for Demo

3	Kategorie	Standort	Prüfstand	Kurzbeschreibung	Signale	Richtung	ProviderIP	ProviderPort	SignalID	ReceiveIP	ReceivePort	Format	Einheit
4	Fahrer, Motormanagement, E-Maschine	UniS-IEW	E-Maschine	Sollgeschwindigkeit Fahrzeug	v_soll	Input	-	-	-	172.16.61.1	-	double	km/h
5	186kW E-Maschine	UniS-IEW	E-Maschine	Istgeschwindigkeit Fahrzeug	v_ist	Input	172.16.11.1	9094	1	172.16.61.1	9095	double	km/h
6		UniS-IEW	E-Maschine	Istdrehzahl Eingang Kupplung	n_K_ist	Input	172.16.11.1	9094	3	172.16.61.1	9095	double	1/min
7		UniS-IEW	E-Maschine	Istdrehzahl Eingang Getriebe	n_ist_Antrieb	Input	172.16.11.1	9094	2	172.16.61.1	9095	double	1/min
8		UniS-IEW	E-Maschine	Istmoment Ausgang VKM	M_ist_VKM	Input	172.16.7.2	9020	1	172.16.61.1	9093	double	1/min
9	E-Maschine	UniS-IEW	E-Maschine	Batteriespannung	U_ist_Batt	Input	172.16.5.5	9090	1	172.16.61.1	9091	double	V
10		UniS-IEW	E-Maschine	SOC batterie	SOC_Batt	Input	172.16.5.5	9090	2	172.16.61.1	9091	double	%
11		UniS-IEW	E-Maschine	Sollstrom Batterie	I_soll	Output	172.16.61.1	9090	1	172.16.5.5	9091	double	A
12		UniS-IEW	E-Maschine	Sollmoment VKM	M_soll_VKM	Output	172.16.61.1	9092	1	172.16.7.2	9093	double	Nm
13		UniS-IEW	E-Maschine	Istdrehzahl Eingang Kupplung	n_K_ist	Output	172.16.61.1	9092	2	172.16.7.2	9093	double	1/min
14		UniS-IEW	E-Maschine	Gang	Gang_soll	Output	172.16.61.1	9094	3	172.16.11.1	9095	uint8	-
15		UniS-IEW	E-Maschine	Schaltvorgang	Schaltvorgang	Output	172.16.61.1	9094	4	172.16.11.1	9095	uint8	-
16		UniS-IEW	E-Maschine	Istmoment Ausgang VKM	M_ist_VKM	Output	172.16.61.1	9094	1	172.16.11.1	9095	double	Nm
17		UniS-IEW	E-Maschine	Bremsmoment	M_brems	Output	172.16.61.1	9094	2	172.16.11.1	9095	double	Nm
18		UniS-IEW	E-Maschine	Istmoment E-Maschine	M_ist_EM	Output	172.16.61.1	9094	5	172.16.11.1	9095	double	Nm
19	VKM/Modell	UniS-IVK	GMP	Verbrennungs-Motoren-Prüfstand bzw.	n_ist_K	Input	172.16.61.1	9092	2	172.16.7.2	9093	double	1/min
20		UniS-IVK	GMP	Simulink-Modell einer VKM	M_soll_VKM	Input	172.16.61.1	9092	1	172.16.7.2	9093	double	Nm
21		UniS-IVK	GMP	Istmoment Ausgang VKM	M_ist_VKM	Output	172.16.7.2	9092	1	172.16.61.1	9093	double	Nm
22	Gesamtbatterie	UniU-MRM	BZP	Sollstrom Batterie	I_soll_Batt	Input	172.16.61.1	9090	1	172.16.5.5	9091	double	A
23		UniU-MRM	BZP	Batteriespannung	U_ist_Batt	Output	172.16.5.5	9090	1	172.16.5.5	9091	double	V
24		UniU-MRM	BZP	SOC batterie	SOC_Batt	Output	172.16.5.5	9090	2	172.16.5.5	9091	double	%
25		KIT-IPEK	MiniHiL	Schaltvorgang	Schaltvorgang	Input	172.16.61.1	9094	4	172.16.11.1	9095	uint8	-
26		KIT-IPEK	MiniHiL	Gang	Gang_soll	Input	172.16.61.1	9094	3	172.16.11.1	9095	uint8	-
27		KIT-IPEK	MiniHiL	Istmoment Ausgang VKM	M_ist_VKM	Input	172.16.61.1	9094	1	172.16.11.1	9095	double	Nm
28		KIT-IPEK	MiniHiL	Bremsmoment	M_brems	Input	172.16.61.1	9094	2	172.16.11.1	9095	double	Nm
29		KIT-IPEK	MiniHiL	Istmoment E-Maschine	M_ist_EM	Input	172.16.61.1	9094	5	172.16.11.1	9095	double	Nm
30		KIT-IPEK	MiniHiL	Istgeschwindigkeit Fahrzeug	v_ist	Output	172.16.11.1	9094	2	172.16.61.1	9095	double	km/h
31		KIT-IPEK	MiniHiL	Istdrehzahl Eingang Kupplung	n_ist_K	Output	172.16.11.1	9094	1	172.16.61.1	9095	double	1/min
32		KIT-IPEK	MiniHiL	Istdrehzahl Eingang Getriebe	n_ist_Antrieb	Output	172.16.11.1	9094	3	172.16.61.1	9095	double	1/min