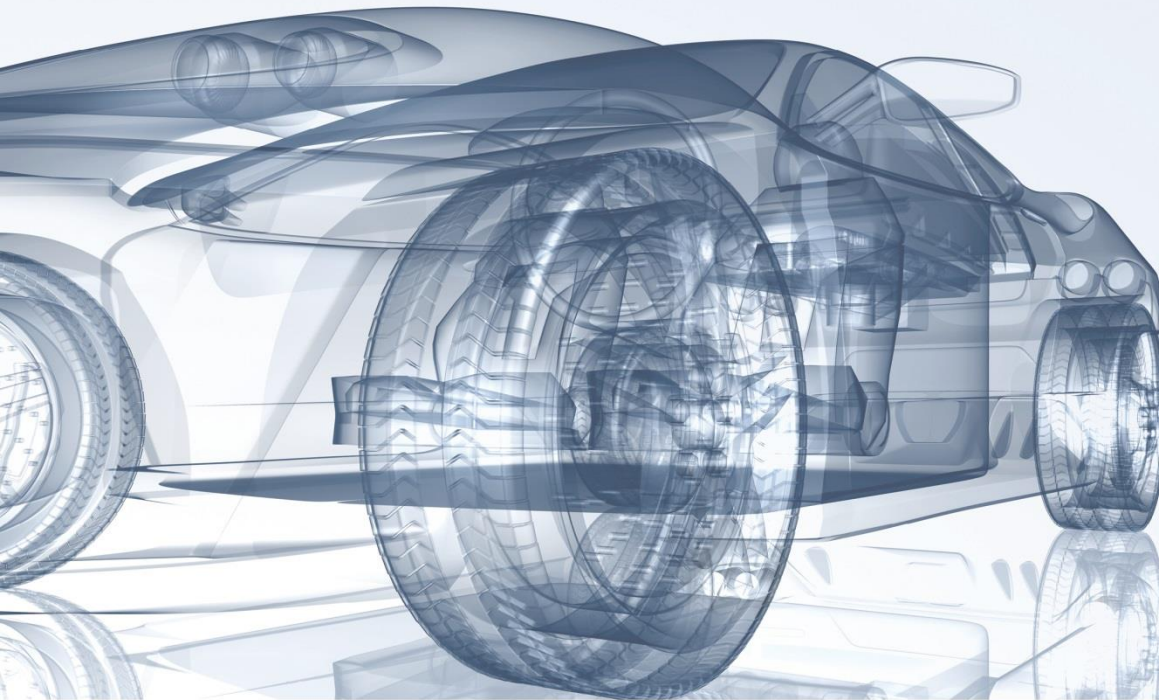


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A Method for Quantification of Powertrain Electrification Impacts on Driving Dynamics

A Method for Quantification of Powertrain Electrification Impacts on Driving Dynamics

Agenda:

Motivation & Method

Objective: Drivetrain electrification to improve....

Longitudinal dynamics

- + agility
- + acceleration capability

Lateral dynamics

- + driving stability
- + apex velocity

Holistic driving dynamics

- + repeatable improvement of driving dynamics

Electrification

Presenter: 5

Method Application

Investigation scenario
Application of the proposed quantification method

Solution Space
(excerpt from paper)

Maximum power: $P_{EM,max}$ Energy content: E_{EM}

Annotation: Mass dependence is represented by basic line functions

Evaluation criterion:
Lap time at the Nürburgring race circuit

20.8 km
~ 300 m altitude
~ 9-10 min

Constraint: 'Charge Sustaining'

Presenter: 10

Summary

Summary

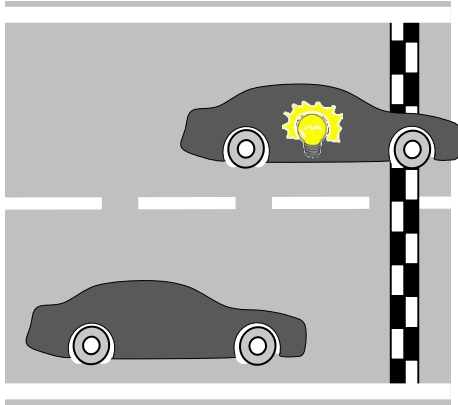
Objective: Drivetrain electrification to improve....

Presenter: Markus Kraft, Robert Bosch GmbH 21

Motivation:

Drivetrain electrification to improve....

Longitudinal dynamics



- + agility
- + acceleration capability

Electrified variant

Lateral dynamics



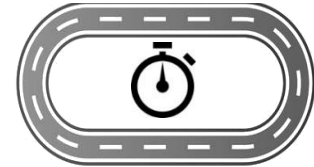
- + driving stability
- + apex velocity

Driving dynamics

Country road



Race circuit



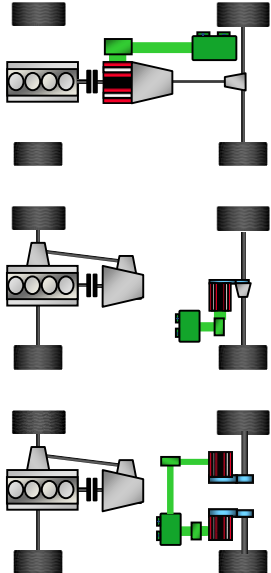
- + repeatable improvement of driving dynamics

Scope of influence

Exemplary selection of topology and components

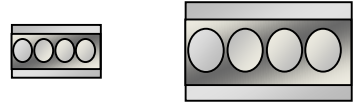
Topology

→ Functional extensions



Sizing

→ performance capability

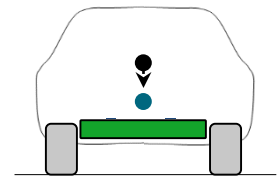
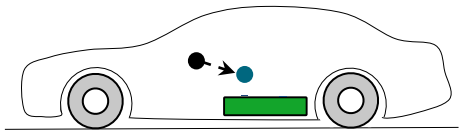


→ Dependency to component masses



Integration

→ Modification of vehicle characteristics



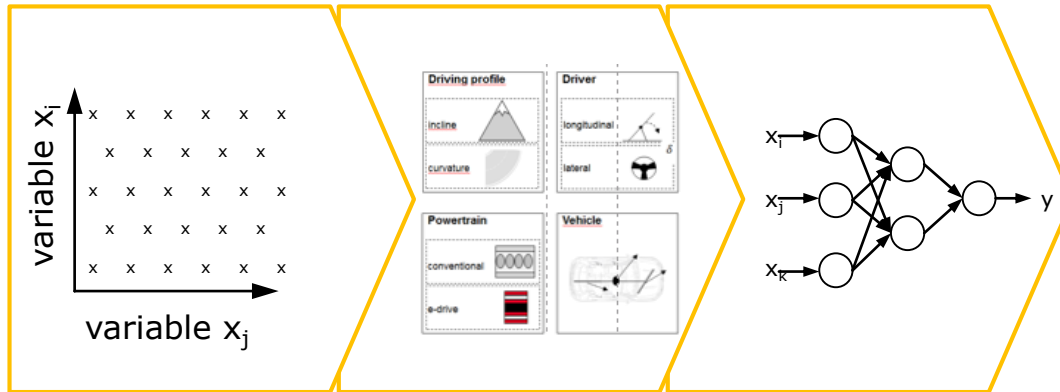
● Centre of gravity ● modified centre of gravity

▶ System design results in a **wide & complex solution space.**

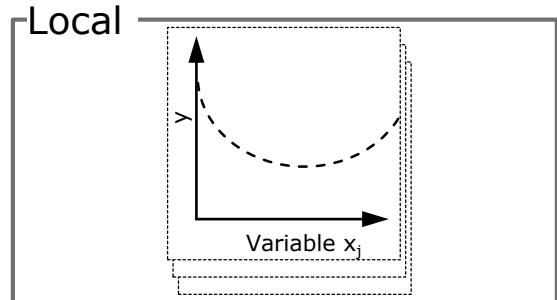
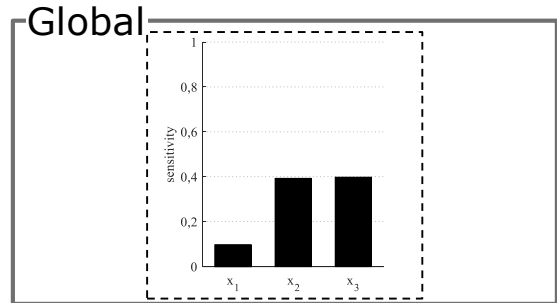
Quantification method for each topology

Solution space approximation

1. Statistical experiment design
2. Simulation-based evaluation
3. Mathematical data model

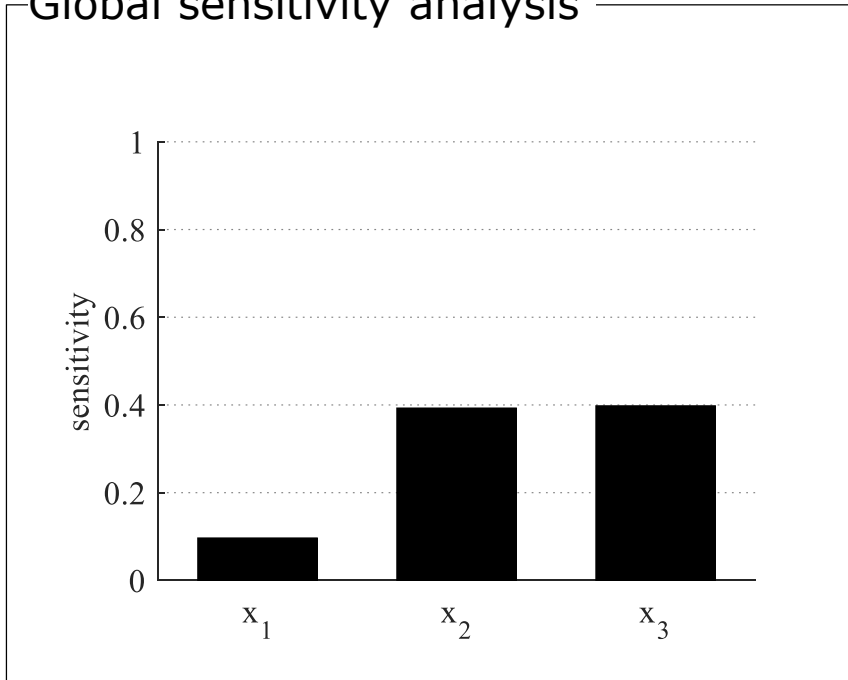


Sensitivity analysis



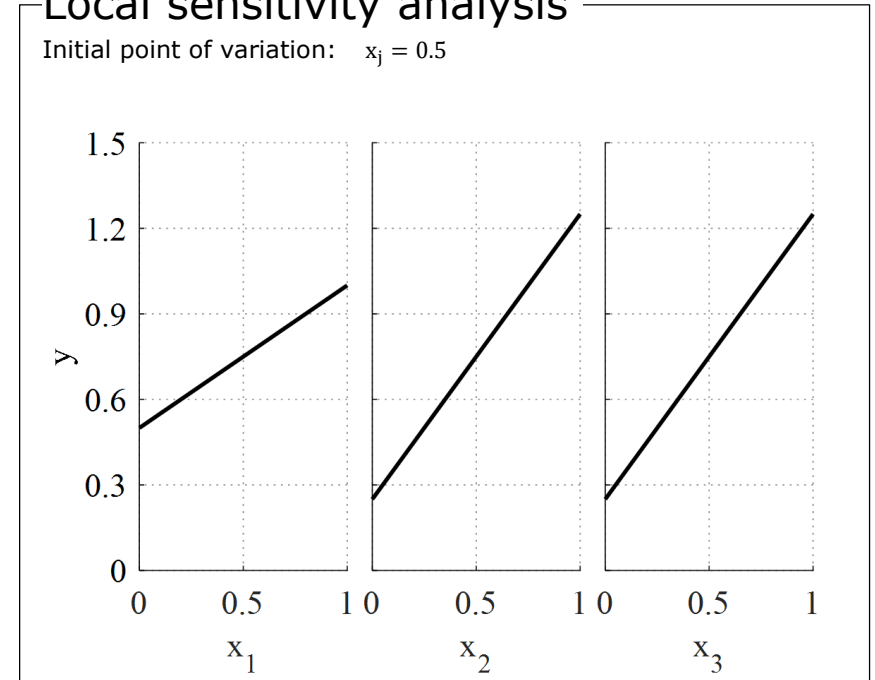
Exemplary function: $y = \frac{1}{2}x_1 + 2 \cdot x_2 \cdot x_3, \quad x_j \in \{0,1\}$

Global sensitivity analysis



Local sensitivity analysis

Initial point of variation: $x_j = 0.5$



► **Sensitivity** represents the **correlation strength** of design variables & an evaluation criterion.

A Method for Quantification of Powertrain Electrification Impacts on Driving Dynamics

Agenda:

Motivation & Method

Objective: Drivetrain electrification to improve....

Longitudinal dynamics

- + agility
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- + apex velocity

Holistic driving dynamics

- + repeatable improvement of driving dynamics

Electrification

Presenter: 5

Method Application

Investigation scenario
Application of the proposed quantification method

Solution Space
(excerpt from paper)

Maximum power: $P_{EM,max}$ Energy content: E_{EM}

Assumption: Mass dependence is represented by basic linear functions

Evaluation criterion:
Lap time at the Nürburgring race circuit

20.8 km
~ 300 m altitude
~ 9-10 min

Constraint:
"Charge Sustaining"

alt: www.helmholtz-berlin.de

Presenter: 10

Summary

Summary

Objective: Drivetrain electrification to improve....

Scope of influence of drivetrain electrification

Quantification method

Investigation scenario

Study's outcome

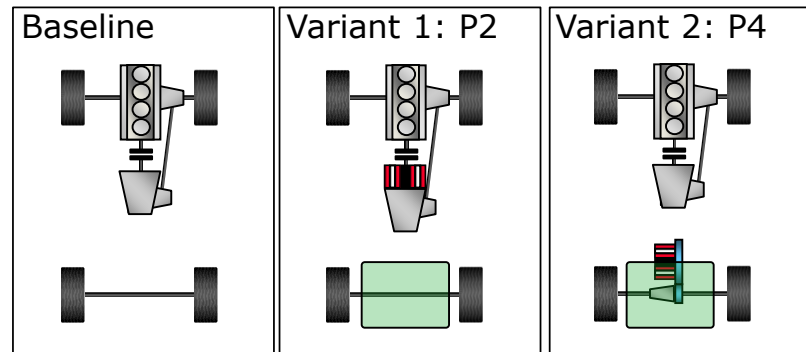
Presenter: Markus Kraft, Robert Bosch GmbH 21

Investigation scenario

Application of the proposed quantification method

Solution Space

(excerpt from paper)



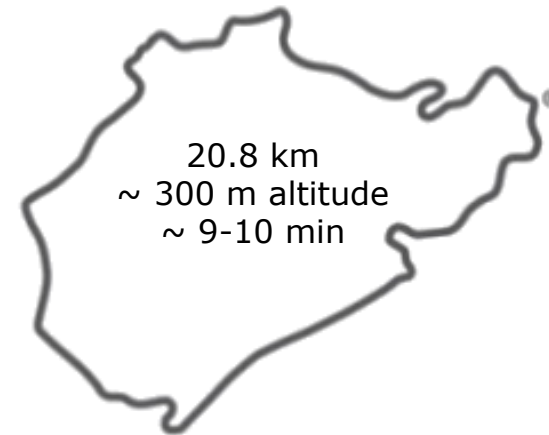
Maximum power: $P_{EM,max}$ Energy content: E_{max}



Annotation: Mass dependencies represented by basic linear functions

Evaluation criterion:

Lap time at the Nürburgring race circuit



Constraint:
'Charge Sustaining'

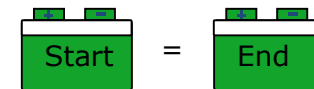
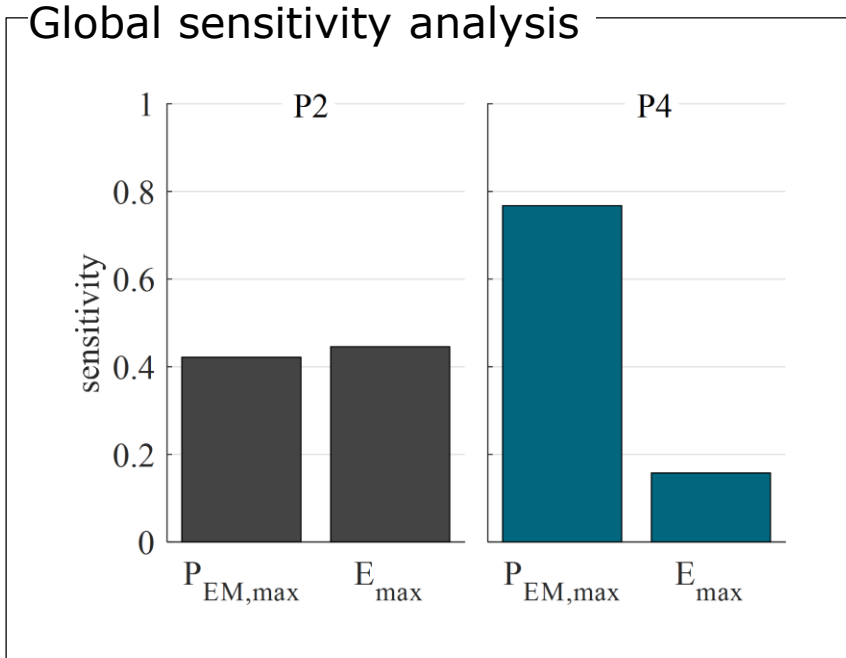


Abb.: www.nuerburgring.de

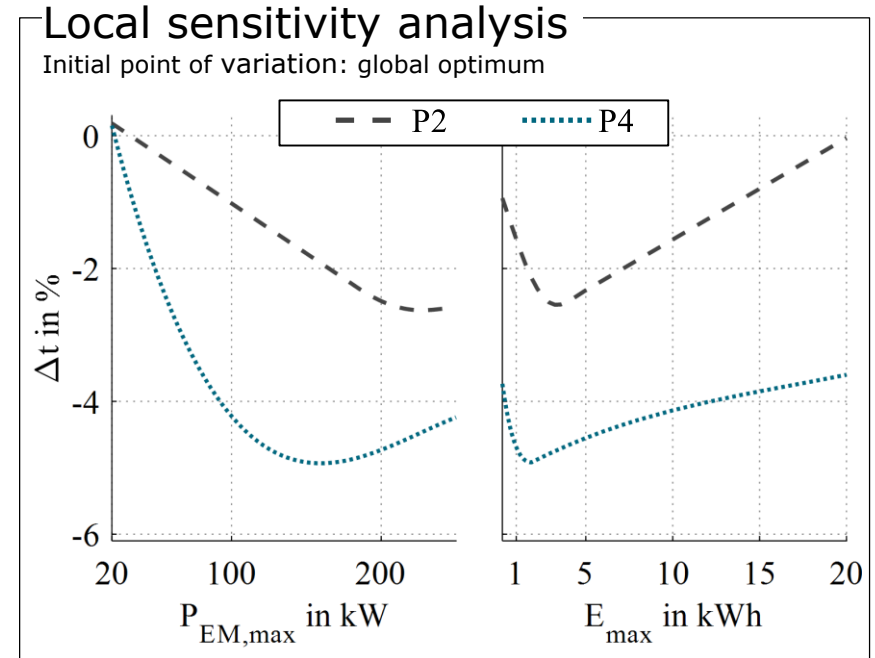
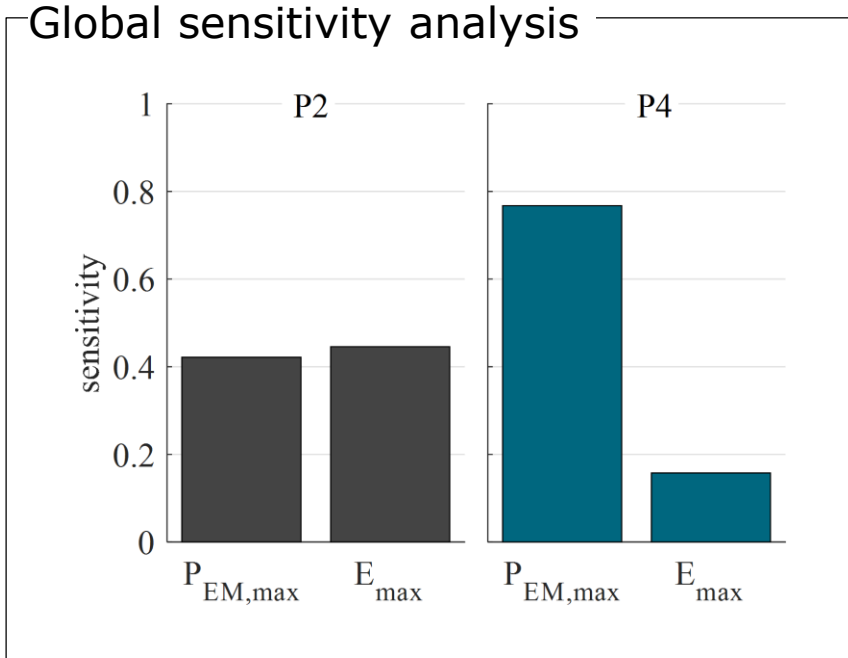
Study's outcome

Global and local sensitivity analysis



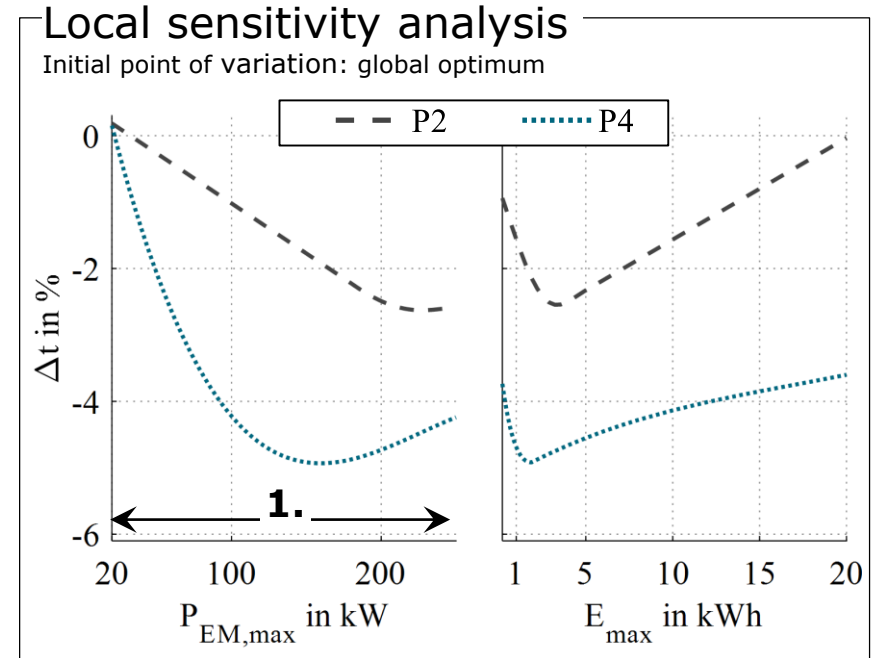
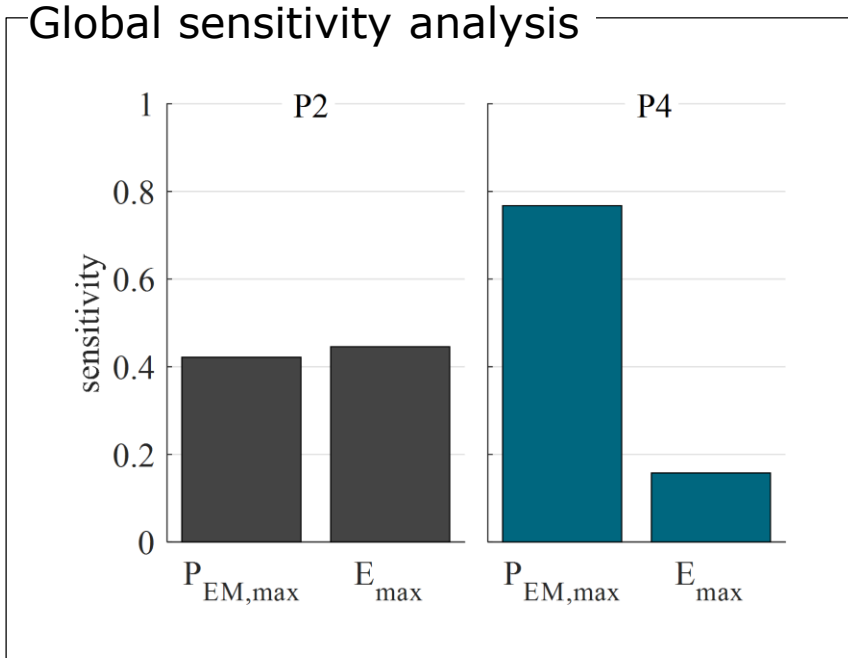
Study's outcome

Global and local sensitivity analysis



Study's outcome

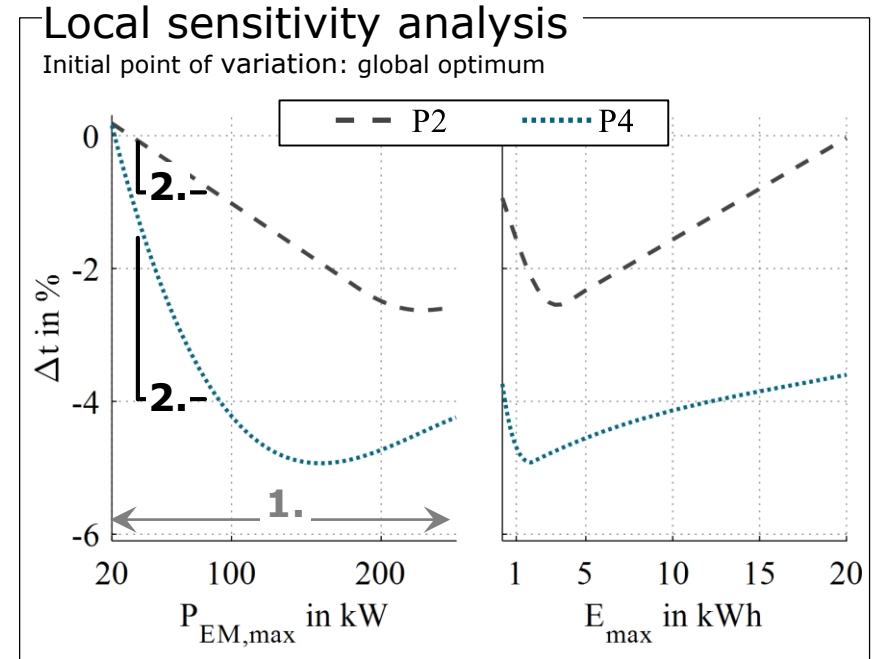
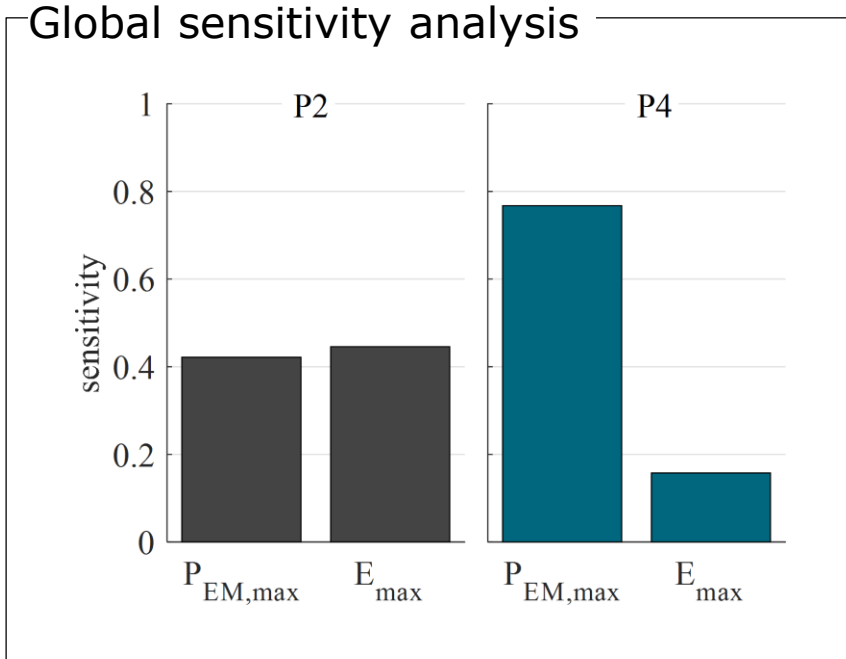
Global and local sensitivity analysis



1. $P_{EM,max}$ Sizing: - Lap time increase up to a point of saturation
- With saturation: Additional mass increase results in lap time reduction

Study's outcome

Global and local sensitivity analysis

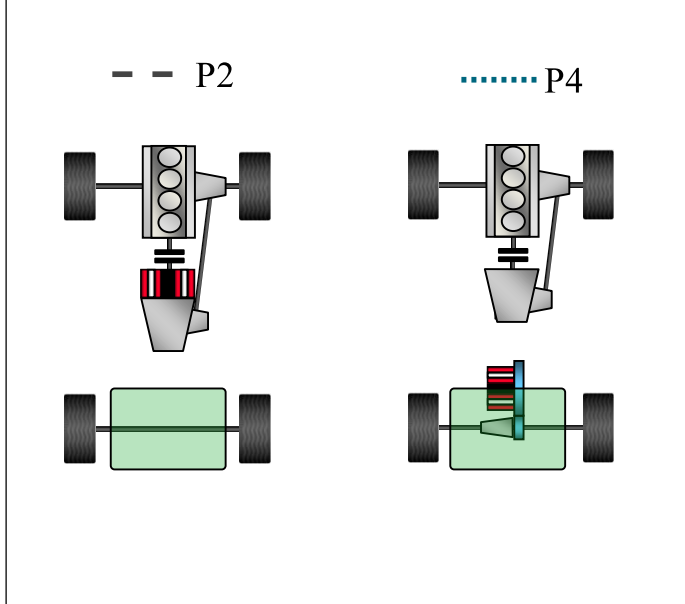


2. $P_{EM,max}$ Sizing: - Lap time gradients in the area of 20-100 kW are dependent on topology
- Cause: Topology specific traction capability regarding electric machine

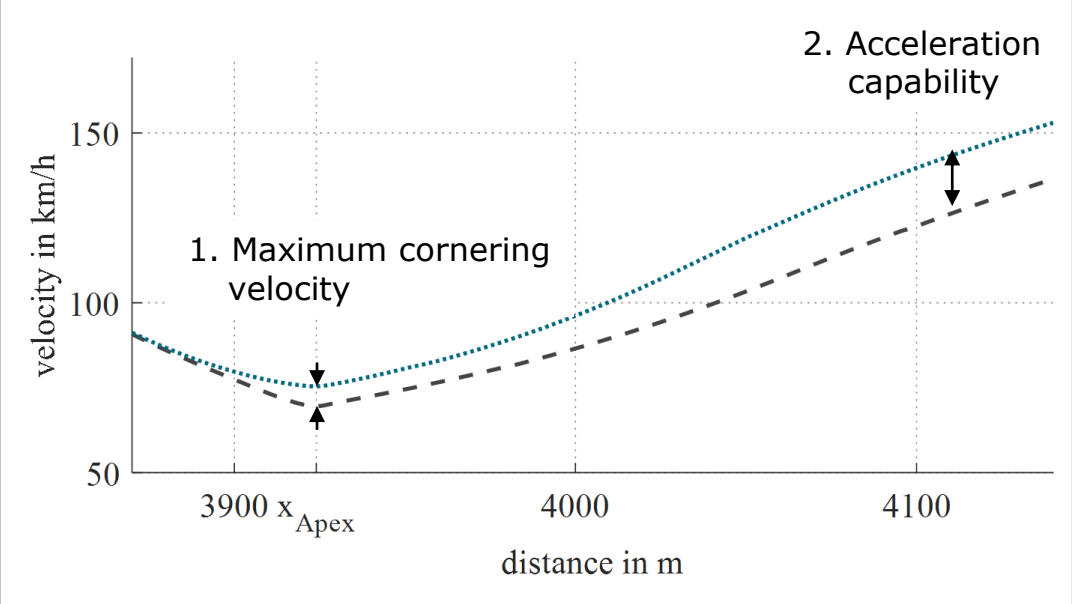
Impact of power sizing & topology

Topology specific capabilities

Topology



Example: Cornering maneuver for same sizing

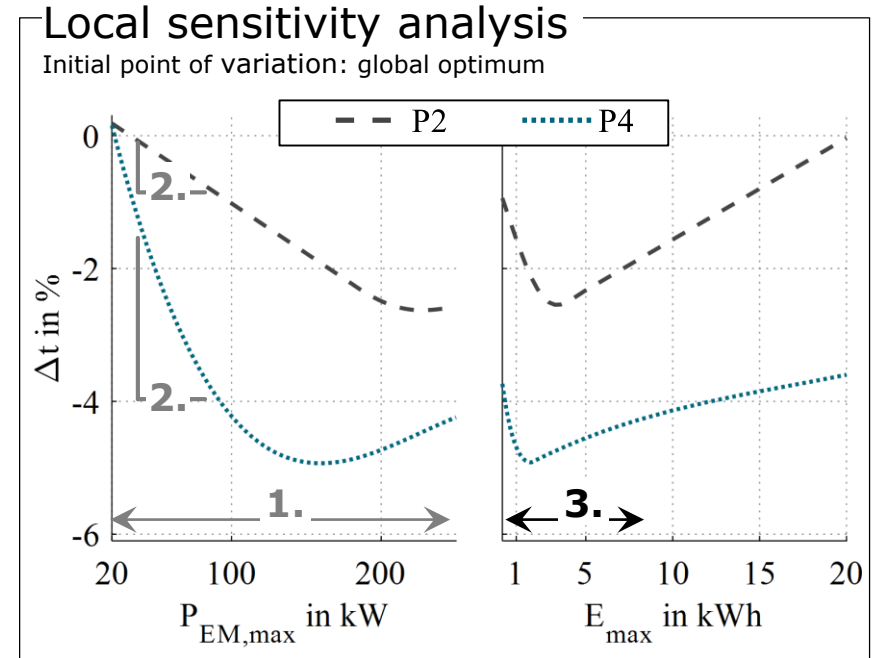
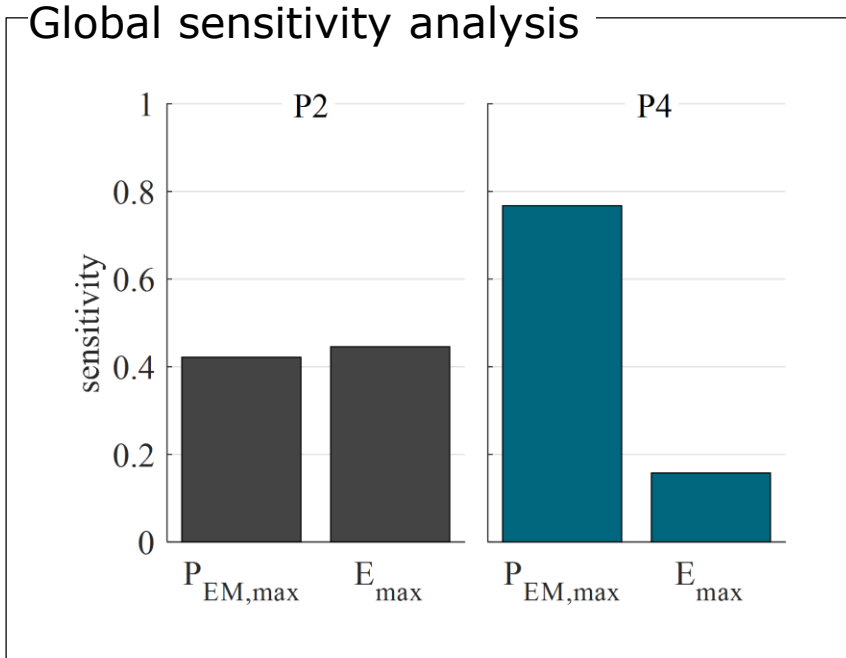


P2: Electric Machine can just utilize traction at the front wheels, which is not used by the engine

P4: Electric Machine can utilize the whole rear axle traction

Study's outcome

Global and local sensitivity analysis

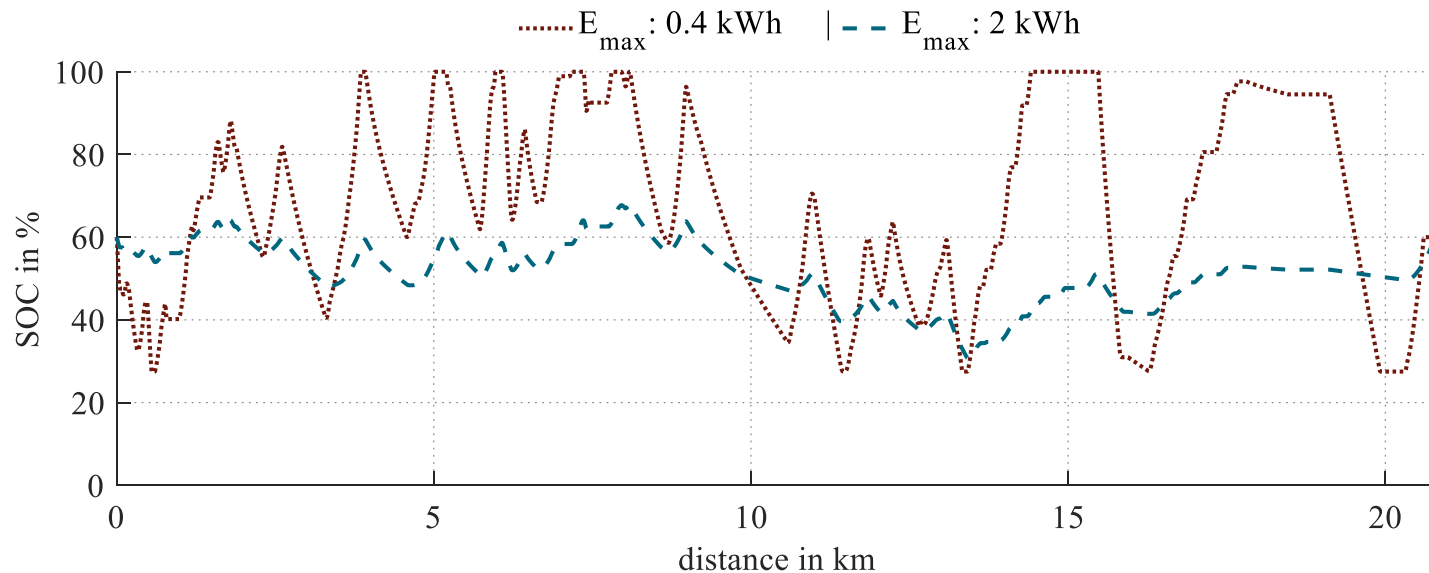


3. E_{max} Sizing: - Small sizings cause functional restrictions
- Bigger sizings results in overdimensioning (additional masses without functional benefit)

Impact of energy content sizing

Functional restriction due to small energy content sizing

Battery's State-of-Charge over the distance



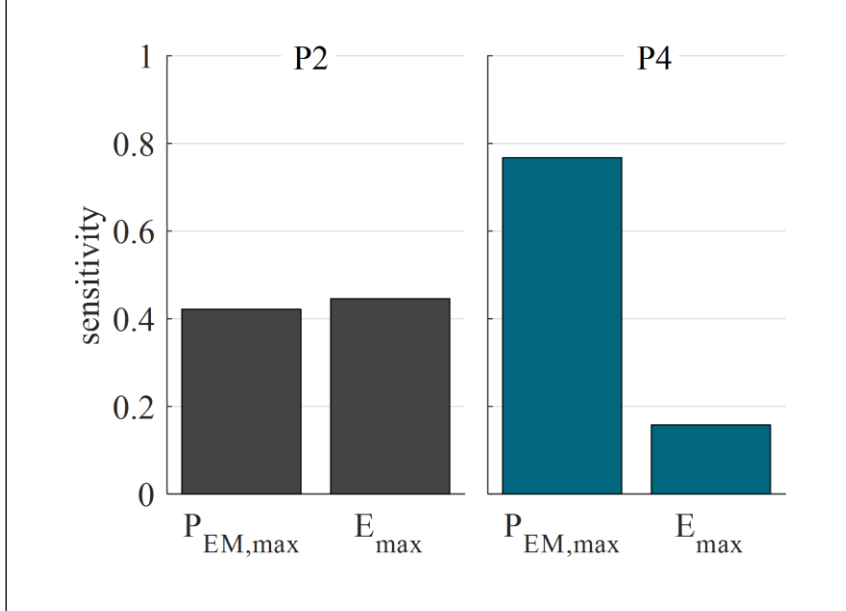
Functional restriction:

Limitations of the recoverable electrical energy results in a limitation of the applicable electrical energy

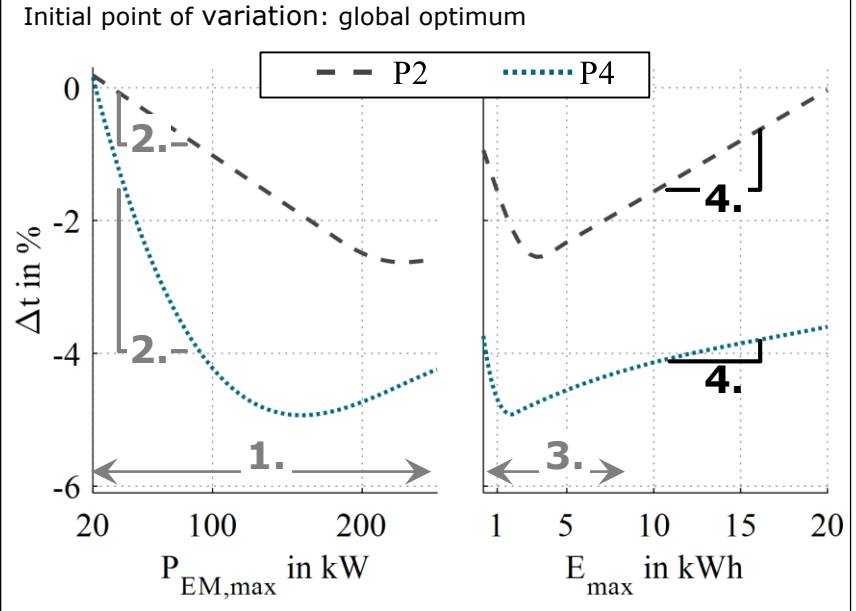
Study's outcome

Global and local sensitivity analysis

Global sensitivity analysis

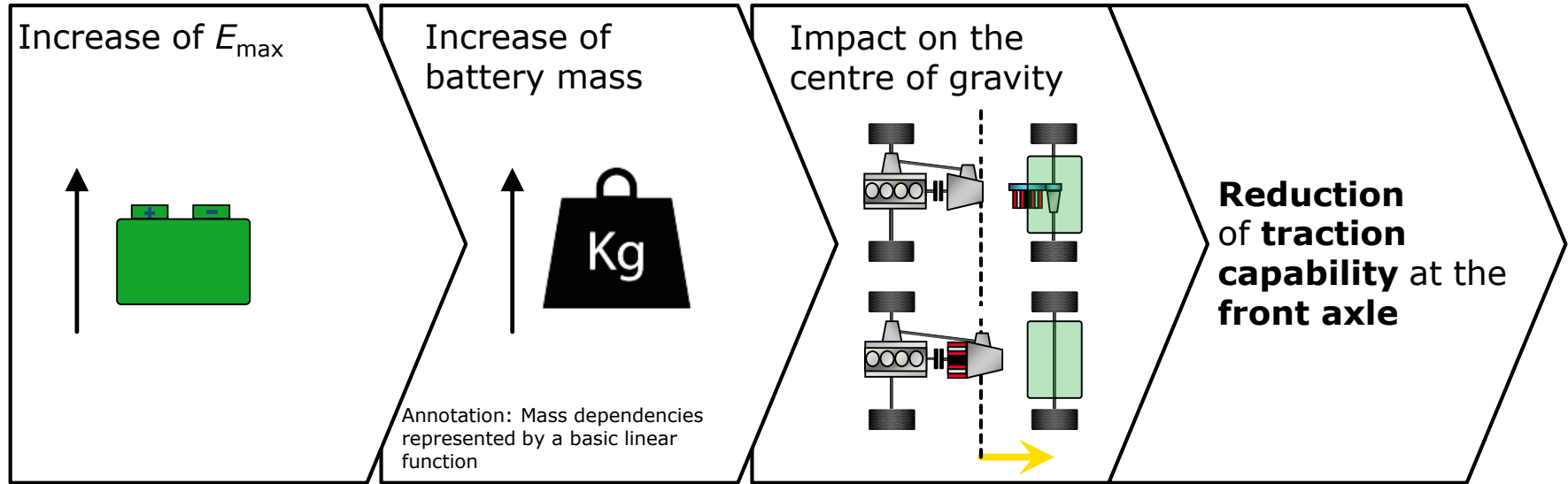


Local sensitivity analysis



4. E_{max} Sizing: - Topology specific gradients in the area of overdimensioning
- Cause: Battery integration impacts on the traction capability

Impact of energy content sizing due to battery integration at the rear axle

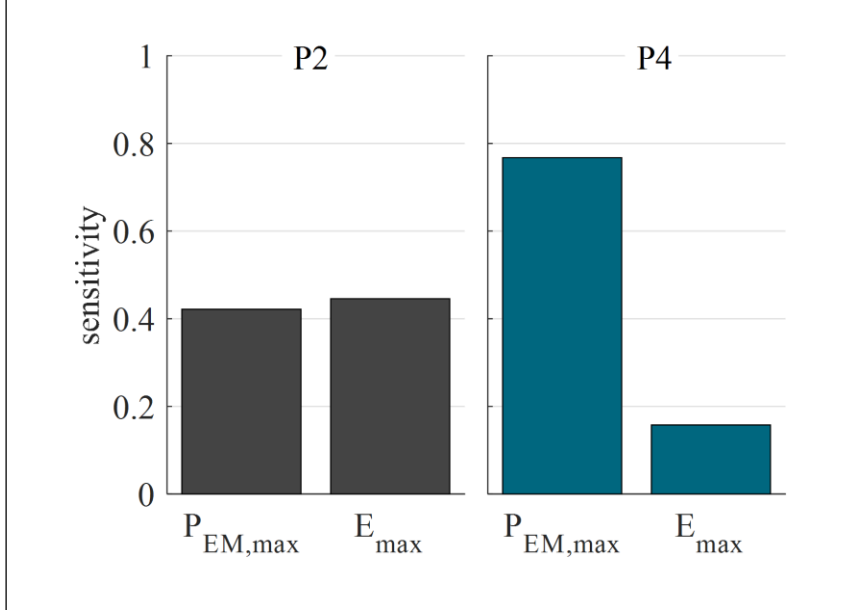


Reduction of traction capability at the front axle can not be compensated in the P2 topology

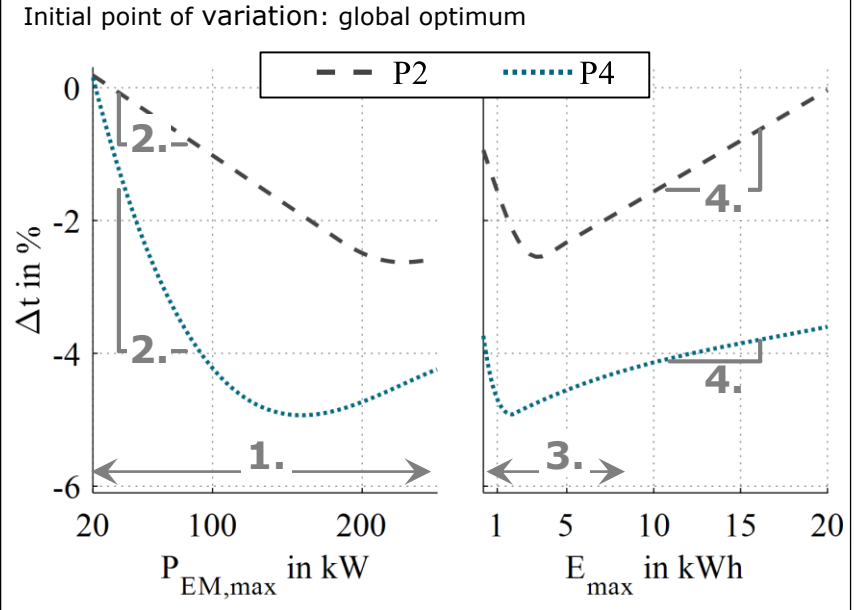
Study's outcome

Global and local sensitivity analysis

Global sensitivity analysis



Local sensitivity analysis



Quantification of design variable impacts allows identification of relevant design variables in the early development stage

A Method for Quantification of Powertrain Electrification Impacts on Driving Dynamics

Agenda:

Motivation & Method

Objective: Drivetrain electrification to improve....

Longitudinal dynamics

- + agility
- + acceleration capability

Lateral dynamics

- + driving stability
- + apex velocity

Holistic driving dynamics

- + repeatable improvement of driving dynamics

Presentator: 5

Method Application

Investigation scenario
Application of the proposed quantification method

Solution Space
(abstract from power)

Maximum power: P_{max} Energy content: E_{max}

Constraint: Charge Sustaining

Evaluation criterion:
Lap time at the Nürburgring race circuit

20.8 km
~ 300 m altitude
~ 9-10 min

Presentator: 10

Summary

Summary

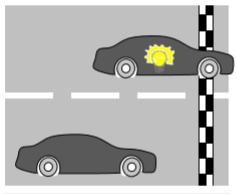
Objective: Drivetrain electrification to improve....

Presentator: Markus Kraft, Robert Bosch GmbH 21

Objective: Drivetrain electrification to improve....



Longitudinal dynamics



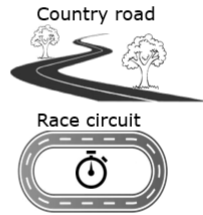
- + agility
- + acceleration capability

Lateral dynamics



- + driving stability
- + apex velocity

Driving dynamics



- + repeatable improvement of driving dynamics

Electrified variant

Presenter: Markus Kraft, Robert Bosch GmbH

3

Objective:

Drivetrain electrification to improve

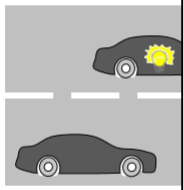


Scope of influence: design variables

Exemplary selection of architecture and components



Longitudinal dynamic



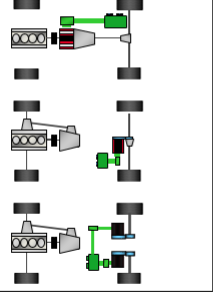
- + agility
- + acceleration capability

Electrified variant

Presenter: Markus Kraft, Robert Bosch GmbH

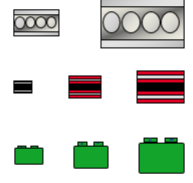
Topology

→ Functional extensions



Sizing

→ performance capability

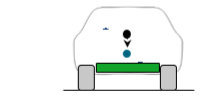
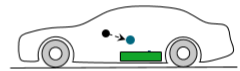


→ Dependency to component masses



Integration

→ Modification of vehicle characteristics



● Centre of gravity ● modified centre of gravity

System design results in a wide solution space.

Presenter: Markus Kraft, Robert Bosch GmbH

4

Objective:
Drivetrain electrification to improve

Scope of influence: design variables
Exemplary selection of architecture and components

Longitudinal dynamic

+ agility
+ acceleration capability

Electrified variant

Presenter: Markus Kraft, Robert Bosch GmbH

Topology

→ Functional extension

System design

Presenter: Markus Kraft, Robert Bosch GmbH

Quantification method
for each architecture

Solution space approximation

1. Statistical experiment design
2. Simulation-based evaluation
3. Mathematical data model

Sensitivity analysis

Global (FAST)

local

Presenter: Markus Kraft, Robert Bosch GmbH

6

Objective:
Drivetrain electrification to improve

Scope of influence: design variables
Exemplary selection of architecture and components

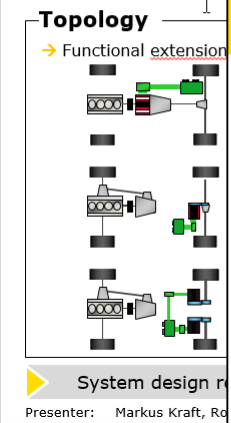
Longitudinal dynamic

- + agility
- + acceleration capability

Electrified variant

Presenter: Markus Kraft, Robert Bosch GmbH

Quantification method
for each architecture



Solution space

1. Statistical experiment design
2. Sizing

Presenter: Markus Kraft, Robert Bosch GmbH

Investigation scenario
Application of the proposed quantification method

Solution Space
(excerpt from paper)

Baseline	Variant 1: P2	Variant 2: P4
----------	---------------	---------------

Maximum power: $P_{EM,max}$ Energy content: E_{max}

Annotation: Mass dependencies represented by basic linear functions

Evaluation criterion:
Lap time at the Nürburgring race circuit

20.8 km
~ 300 m altitude
~ 9-10 min

Constraint: 'Charge Sustaining' Start = Ende

Abb.: www.nuerburgring.de

Objective:
Drivetrain electrification to improve

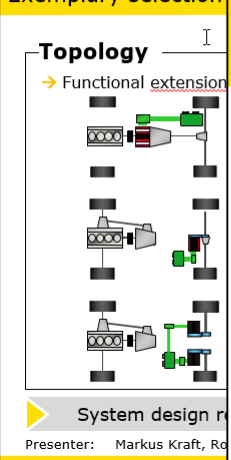
Scope of influence: design variables
Exemplary selection of architecture and components

Longitudinal dynamic

- + agility
- + acceleration capability

Electrified variant

Presenter: Markus Kraft, Robert Bosch GmbH



Quantification method
for each architecture

Solution space

1. Statistical experiment design
2. Simulation

Sizing variable x_1

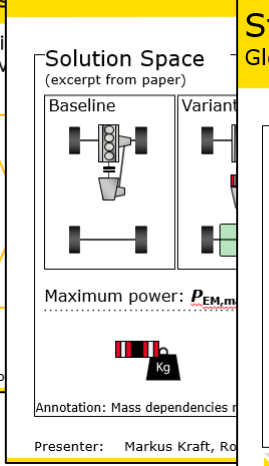
Sizing variable x_2

Maximum power: $P_{EM,max}$

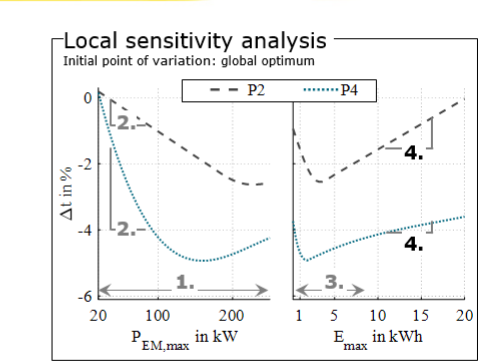
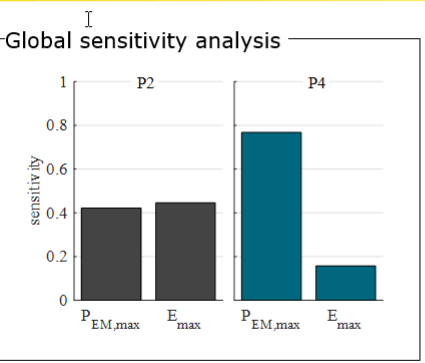
Annotation: Mass dependencies

Presenter: Markus Kraft, Robert Bosch GmbH

Investigation scenario
Application of the proposed quantification method



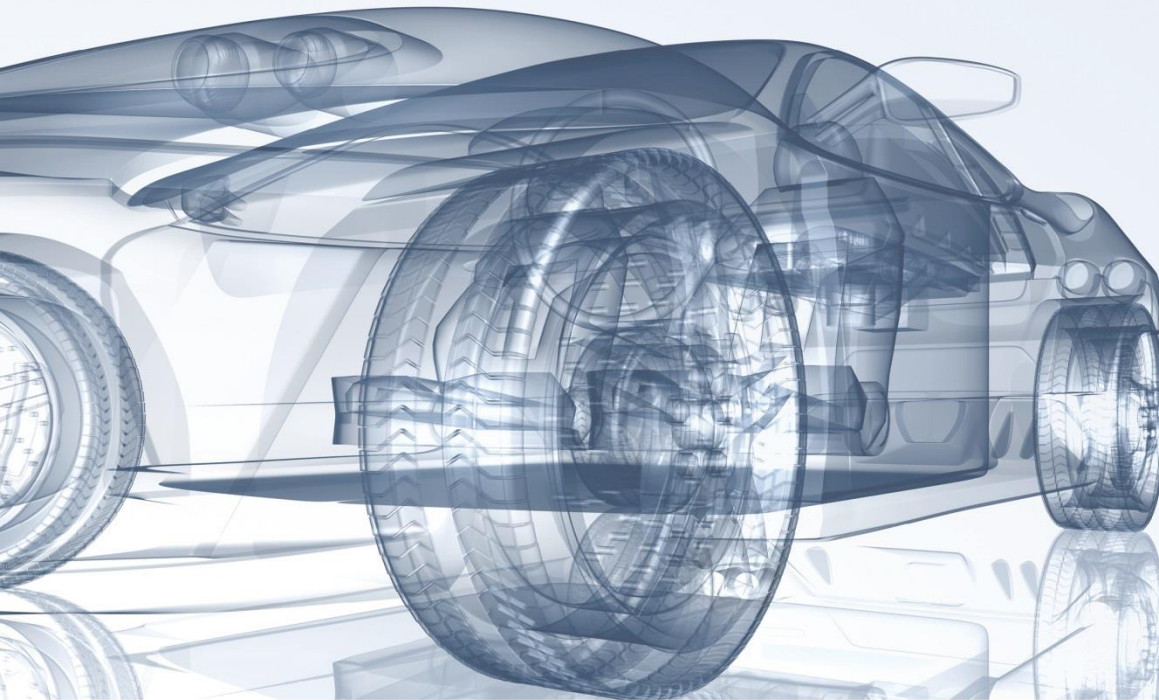
Study's outcome
Global and local sensitivity analysis



Quantification of design variable impacts allows identification of relevant design variables in the early development stage

Presenter: Markus Kraft, Robert Bosch GmbH

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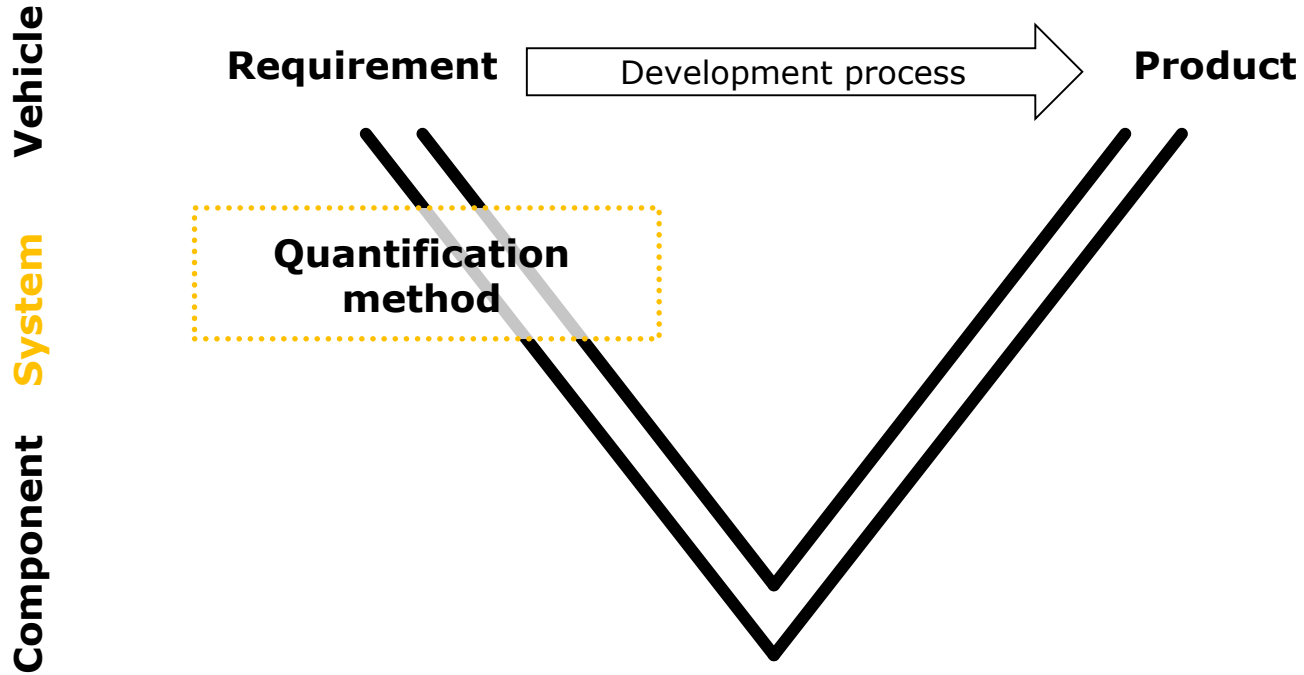
EnBW



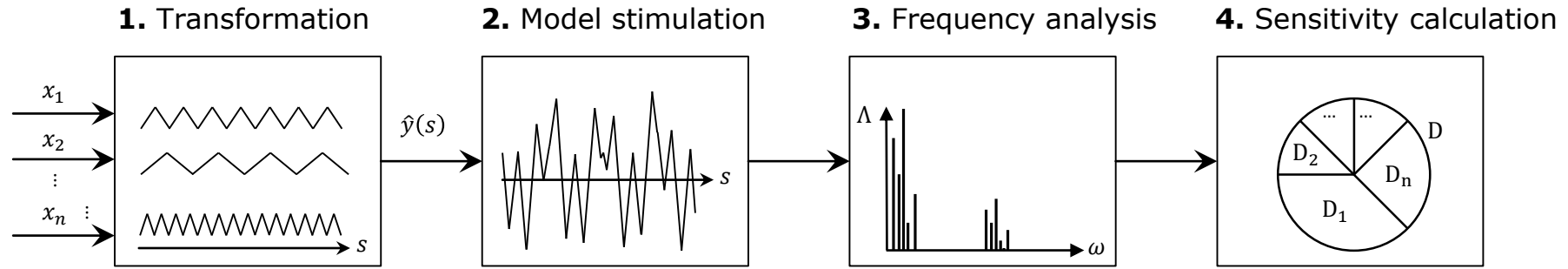
swarco

Objective:

Understanding of design variables impacts



Global sensitivity analysis using ,Fourier Amplitude Sensitivity Test`



$$\hat{x}_j = G_j[\sin(\omega_j \cdot s)]$$

$$\hat{y}(s) = f(\hat{x}_j(s))$$

$$\hat{S}_j = \frac{\widehat{D}_j}{\widehat{D}} = \frac{\sum_{k=1}^{+\infty} \Lambda_{k\omega_j}}{\sum_{k=1}^{+\infty} \Lambda_k}$$

ω_i - frequency

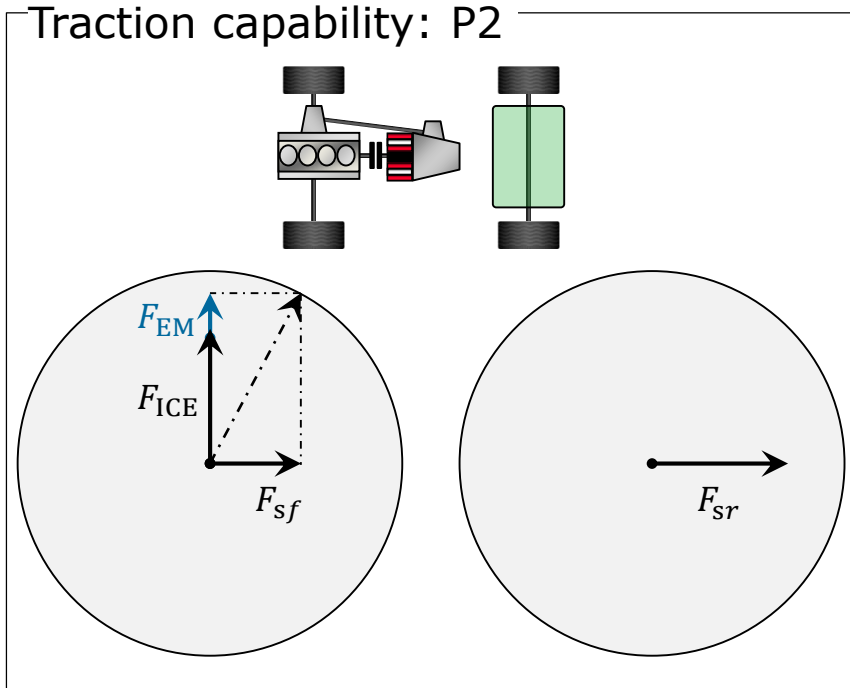
G_i - transformation function

s - compensatory variable

Λ - amplitude

\hat{S}_j - sensitivity

Impact of maximum power sizing: Wheel forces while cornering (Kamm'scher circle)



F_{ICE} – Traction force of the internal combustion engine

F_{EM} – Traction force of the electrical motor

$F_{sf/r}$ – Lateral force at the front or rear axle

