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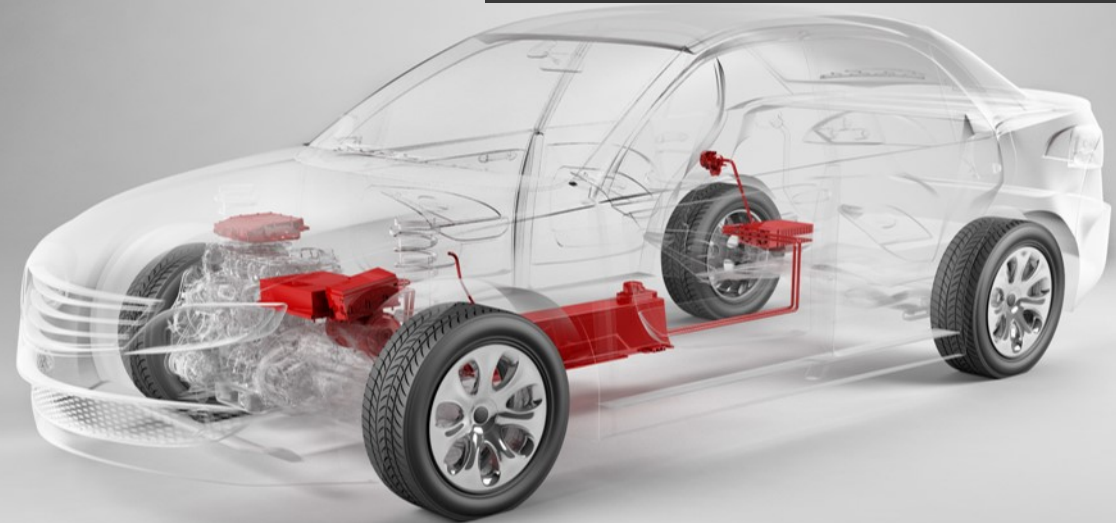
EVS30 – Electric Vehicle
Symposium & Exhibition



OCTOBER 9–11, 2017 MESSE STUTTGART, GERMANY

SMART TORQUE VECTORING FUNCTIONALITY

FOR AWD ELECTRIC VEHICLES

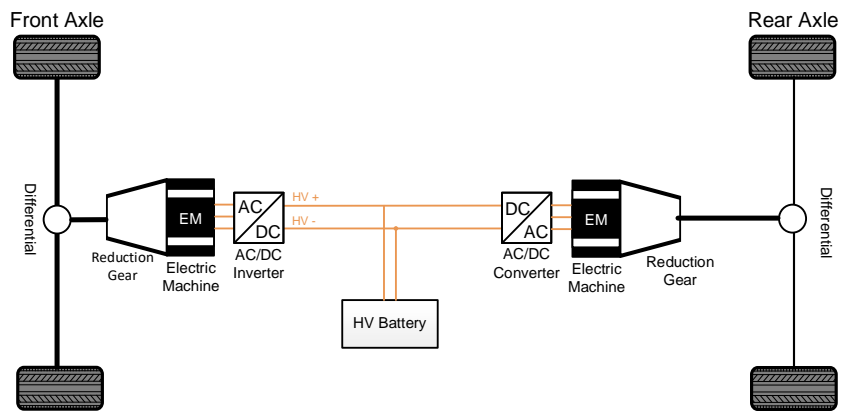


Stuttgart, 09.10.2017
Dr. - Ing. Georg Birmes



- **Motivation**
- **Torque Split Algorithm**
- **FEV Simulation Environment**
- **Results**
- **Summary**

An axle-split topology for electric vehicle powertrain with 2 or more electric motors has better traction performance, like conventional 4WD vehicles.



Simplified to only traction related powertrain

By introducing 2 or more independent torque source to the powertrain, there are additional degree of freedom to vary the torque distribution among the torque sources, therefore:

- Total powertrain efficiency can be optimized
- Better driving dynamic can be achieved

» How to use the new degree of freedom?

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Functions allocated in VCU, Torque Path



SUMMARY OF FUNCTIONS ALLOCATED IN VCU

VCU				
I/O-Handling	CAN Signal Handling	Vehicle Status	Immobilizer Seed'n'Key	Driver Detection
HV System Management	DC/DC Control	Electric Range Estimation	Park Lock Control	Situation Detection
Brake Vacuum System Control	Accelerator Pedal Determination	Brake Pedal Determination	Gear Lever Interpretation	Torque Direction (D/N/R)
Driver Torque Request Determination	Creep Torque	Torque Filter	Torque Split Determination	Coasting Energy Recuperation
External Torque Request (ESP)	EM Torque Limitation Constraints	Battery Power Limitation Constraints	Cruise Control	HV PTC Heater Control
HV AC Compressor Control	Fan Control	Cooling Loop Water Pump Control	Powertrain Component Ctrl (Inverter/DcDc)	System Error Management



TORQUE PATH



Challenges:

- Efficiency
- Distribution of System Constraints (available Battery Power and EM Torque)
- Functional Safety
- Drivability

System Efficiency Optimization

Cases with sufficient and insufficient power need to be treated differently.

- Sufficient power: wheel torque needs to be split
- Insufficient power: available power needs to be split

Case 1: sufficient power

$$\Phi_T = \frac{T_{RA}}{T_{WhlReq}}$$

where:

T_{RA} is torque request to rear axle at wheel

T_{WhlReq} is total wheel torque request

Case 2: insufficient power

$$\Phi_P = \frac{P_{RA}}{P_{WhlReq}}$$

where:

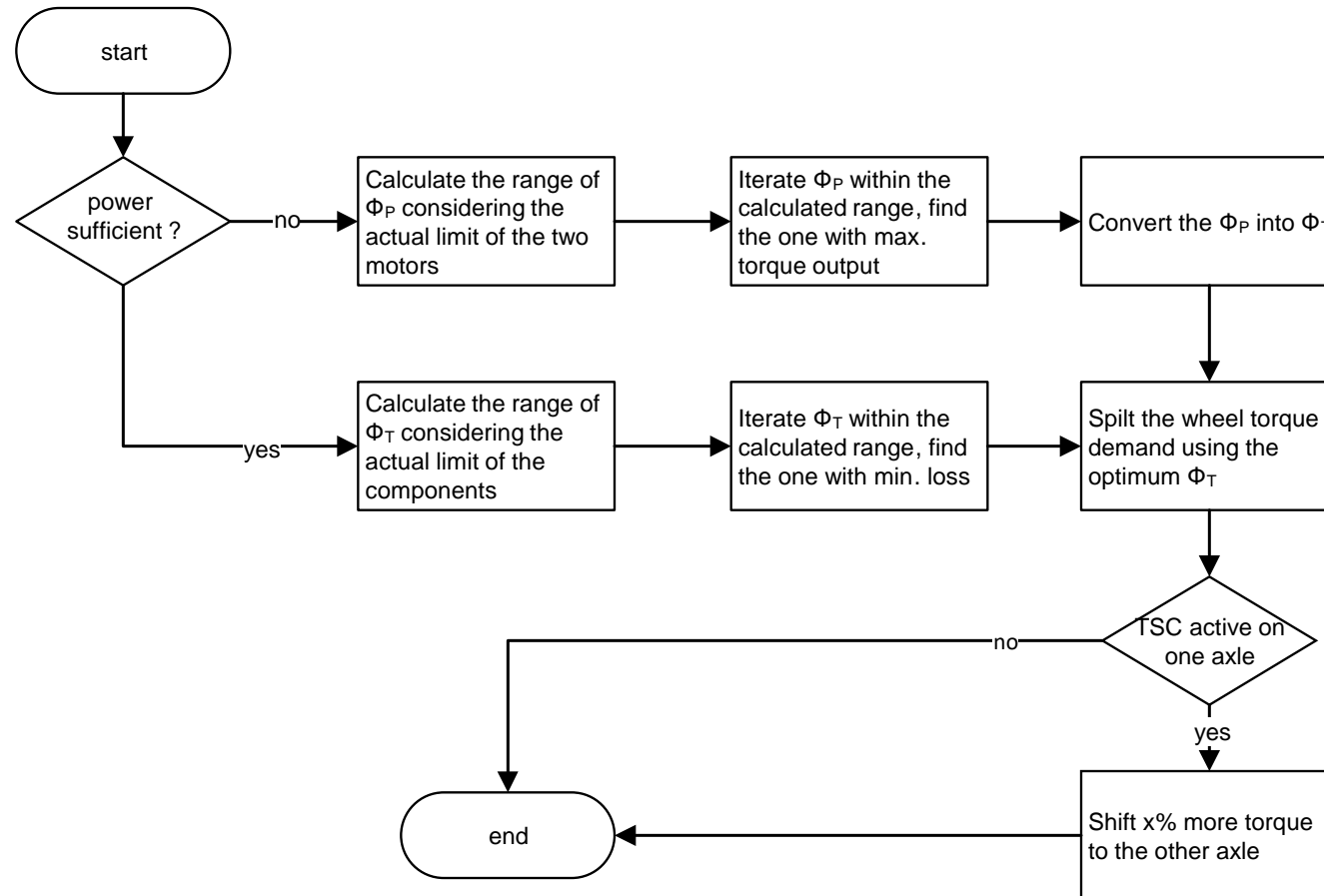
P_{RA} is power request to rear axle

P_{WhlReq} is total wheel power request

Optimum torque split ratio is searched with iteration approach within the calculated boundary

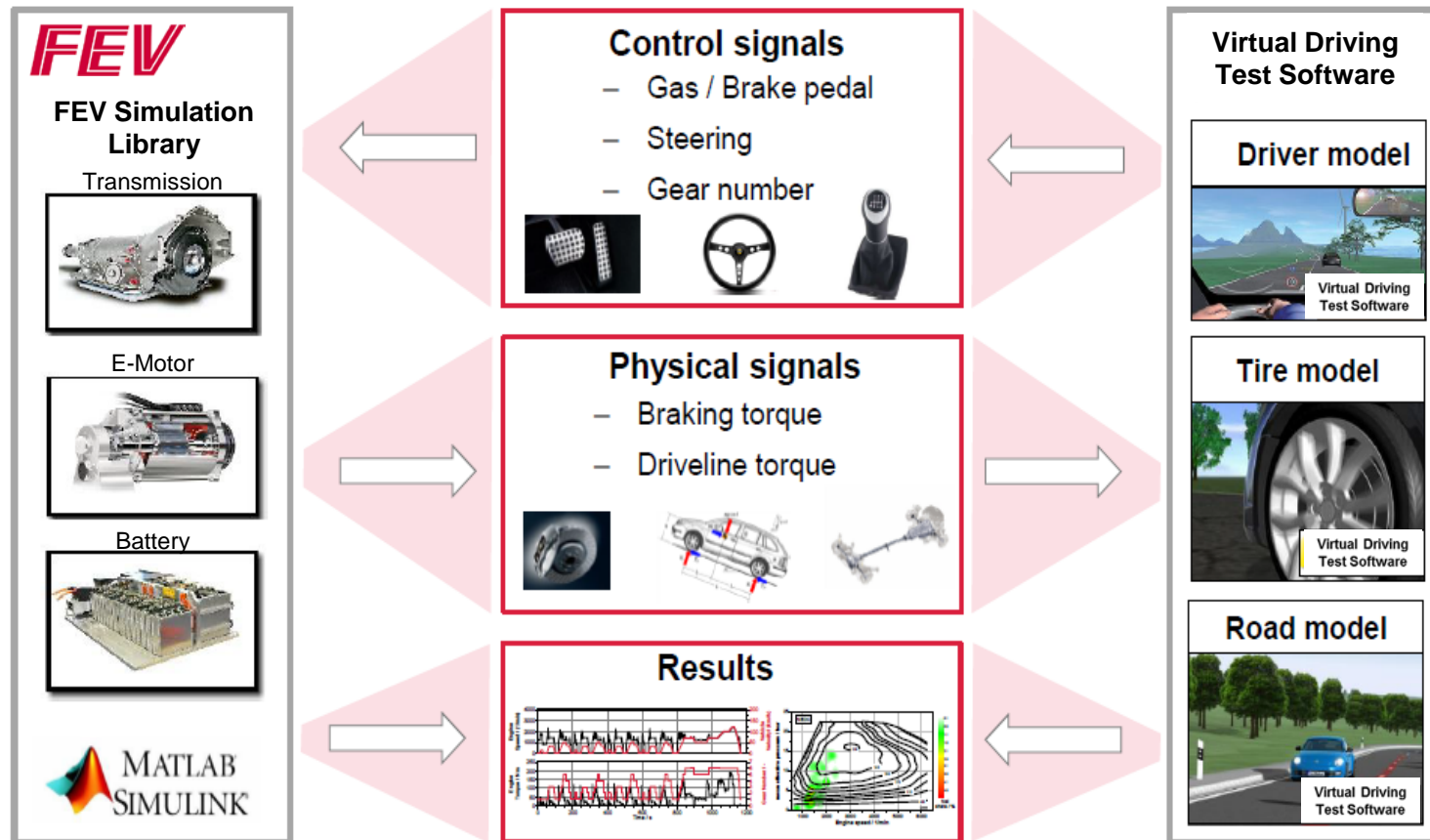


FLOW CHART FOR DECIDING OPTIMUM TORQUE SPLIT RATIO

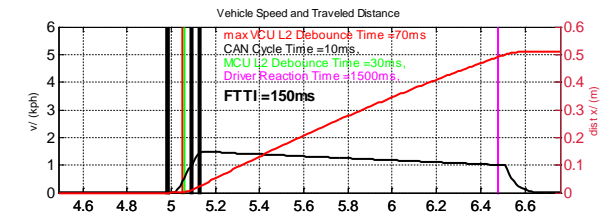
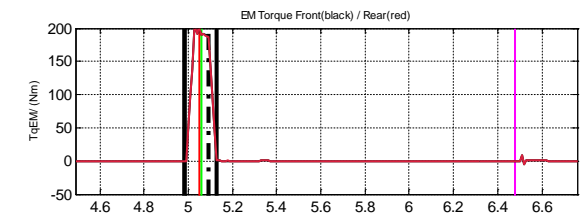
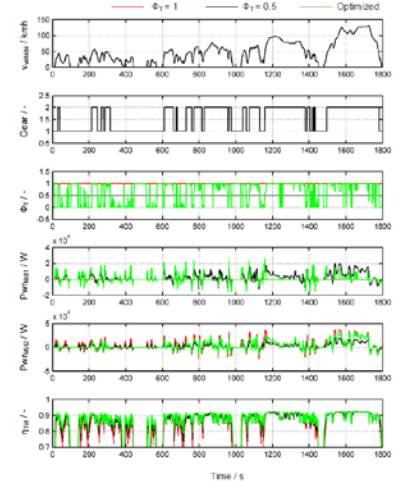
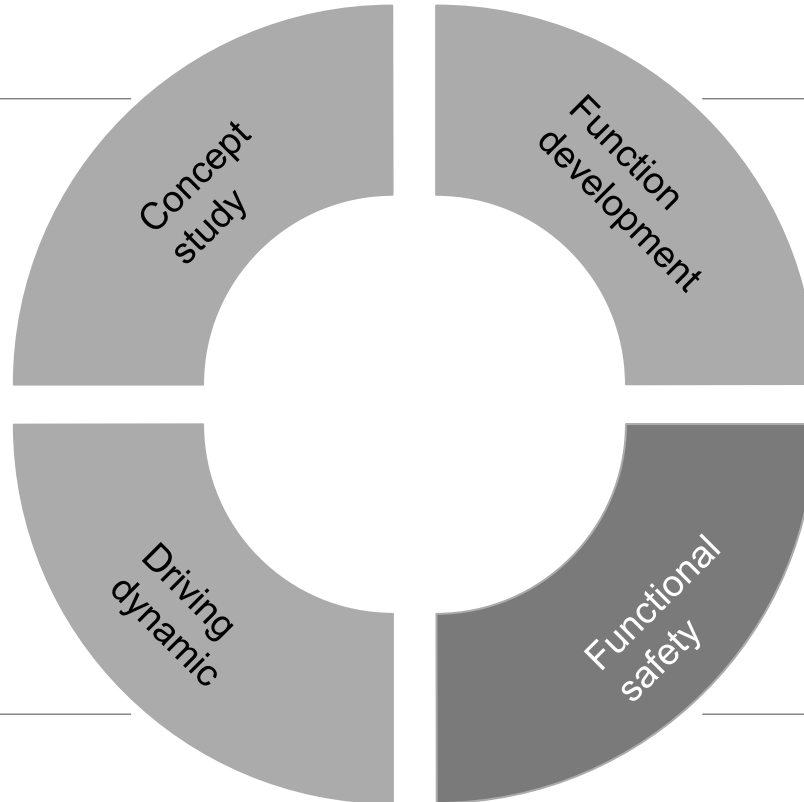
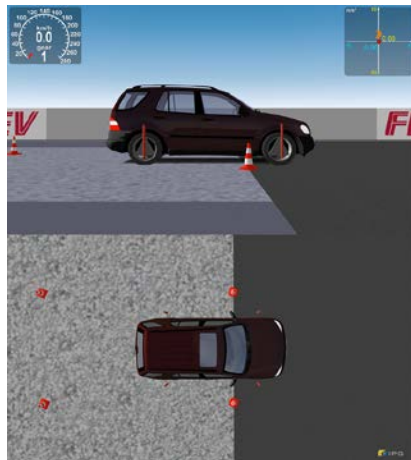
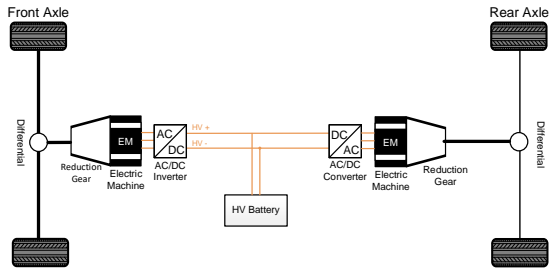


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FEV simulation environment integrates sophisticated powertrain models with virtual driving test environment (dSPACE ASM or IPG CarMaker)



One Simulation Environment which seamless integrates the functions from different perspectives



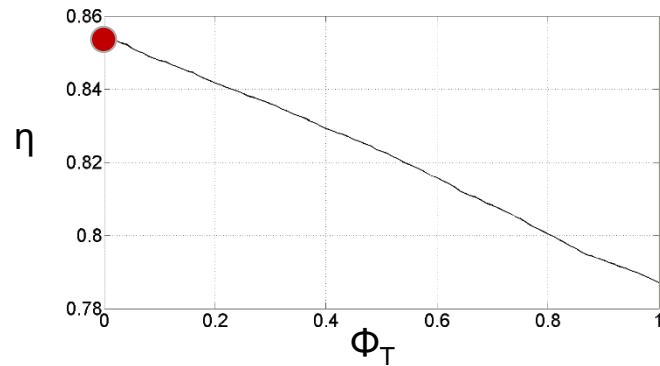
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Location of optimum torque split ratio differs under different operation points

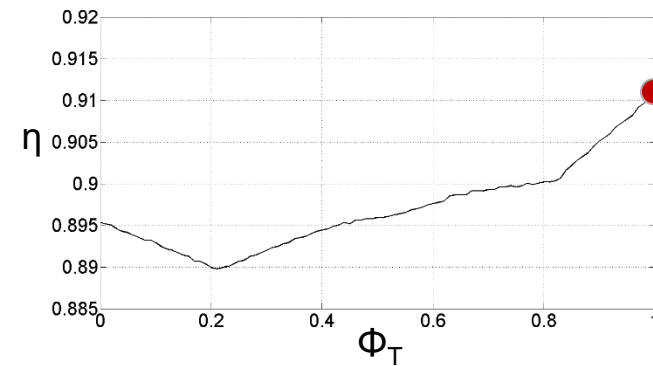


SYSTEM EFFICIENCY AT DIFFERENT OPERATION POINTS IN WLTC

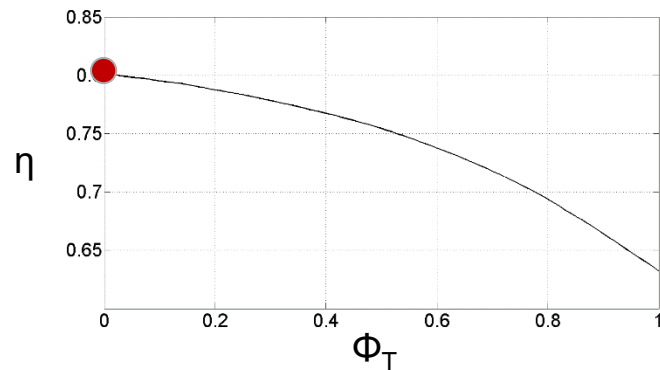
t = 60 s, v = 14.6 km/h, P = 3.9 kW



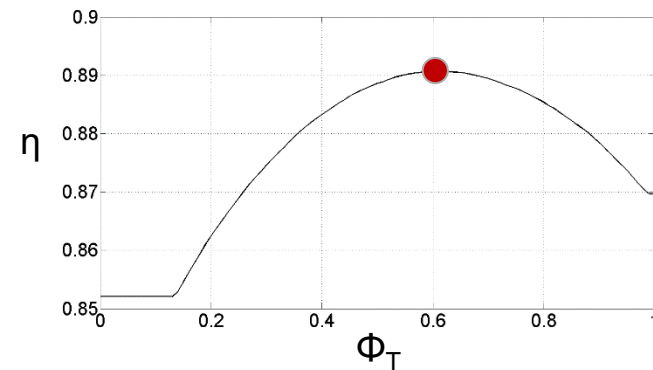
t = 230 s, v = 56.5 km/h, P = 5.3 kW



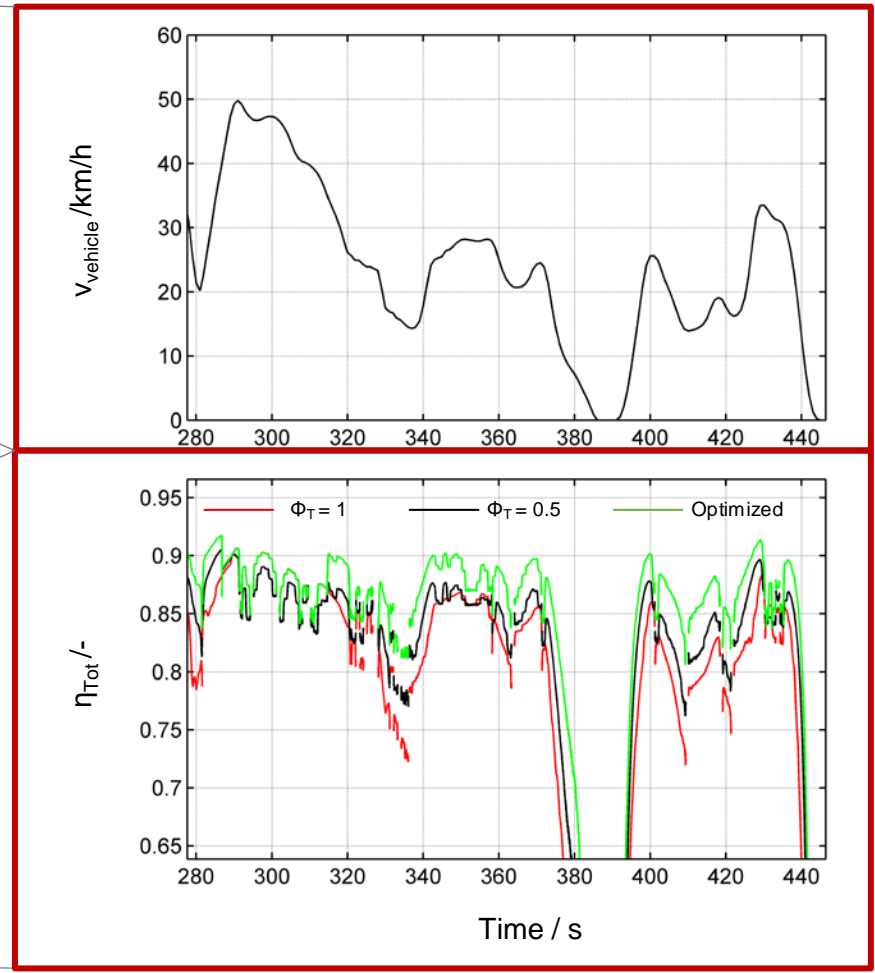
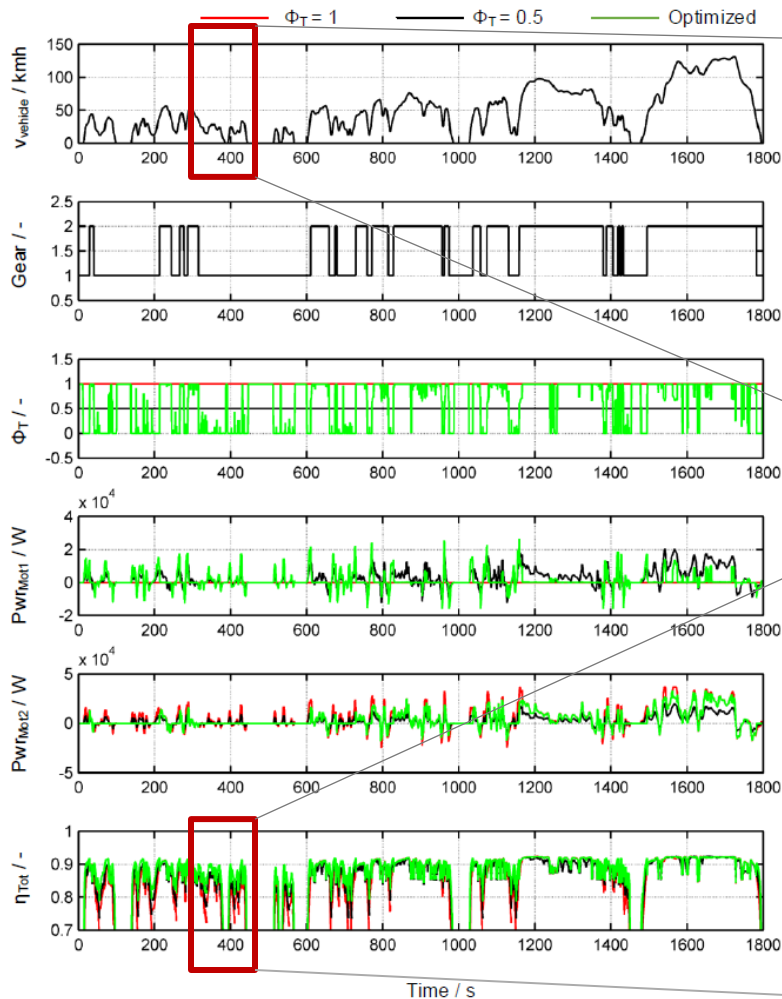
t = 440 s, v = 13.0 km/h, P = -7.1 kW



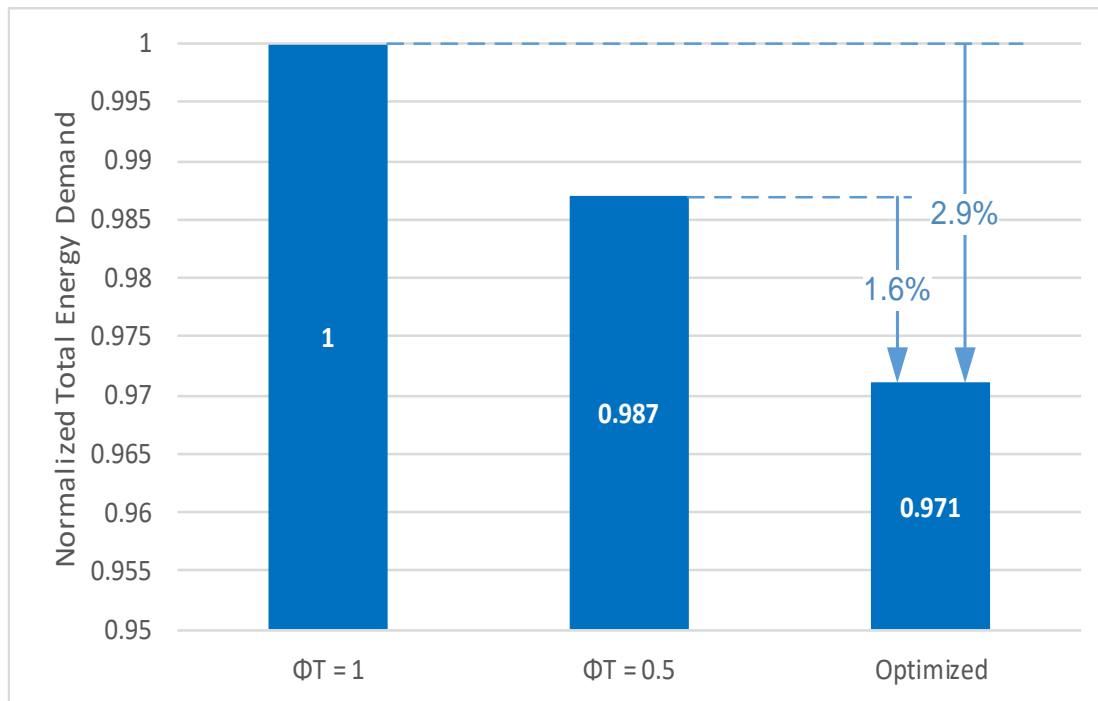
t = 1160 s, v = 48.8 km/h, P = 32.2 kW



Significant difference in system efficiency in WLTC with different torque split ratio

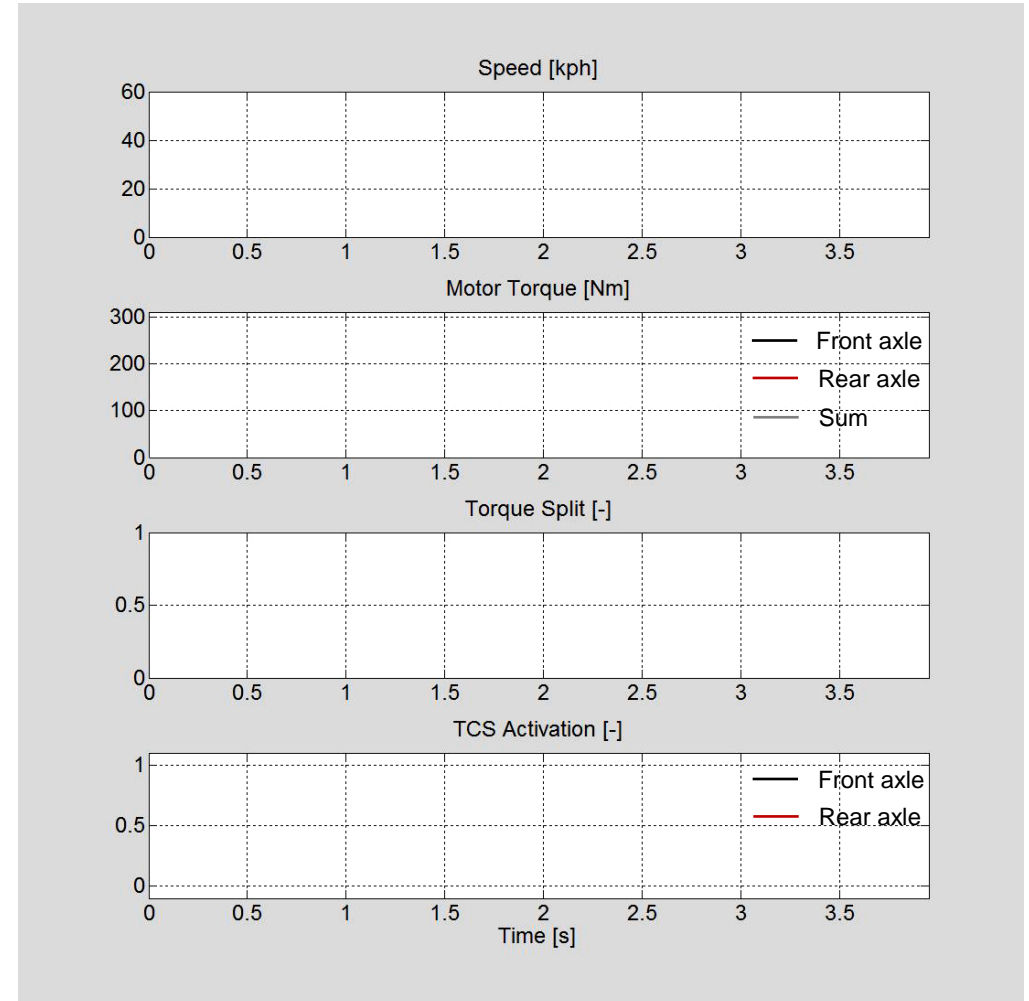
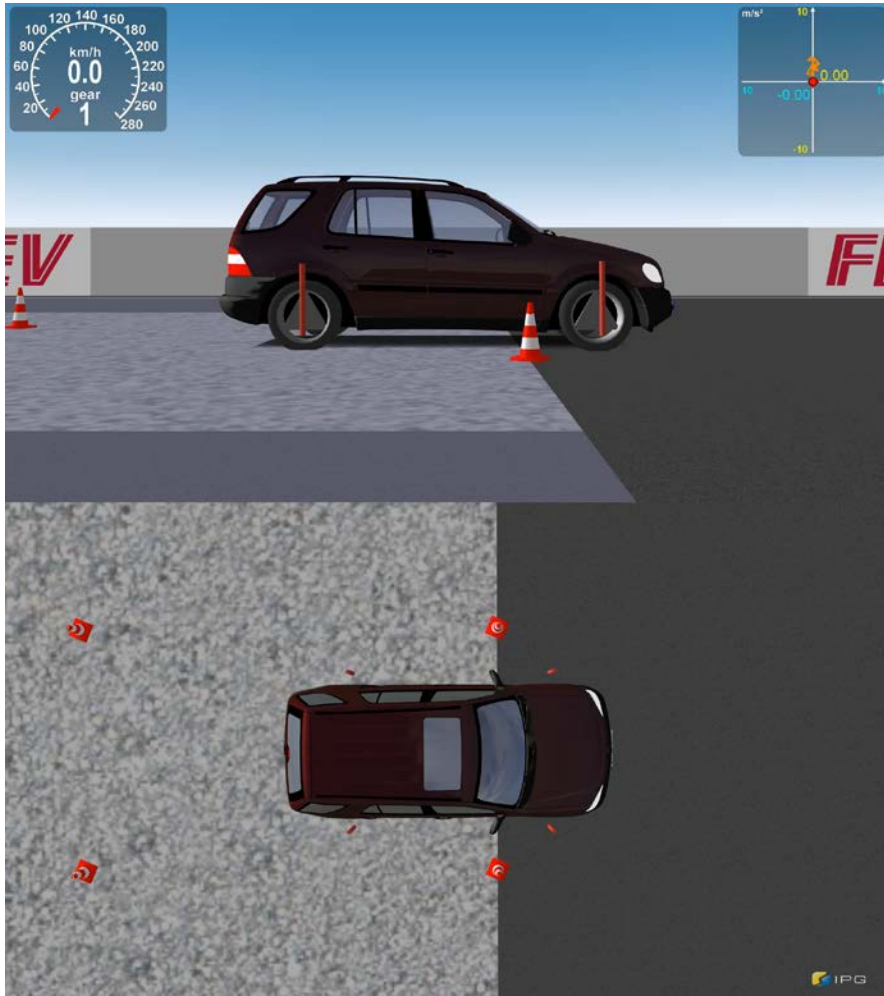


Significant energy consumption reduction is realized by optimum torque split function in WLTC



- Simulated driving cycle: **WLTC**
- **2.9 %** energy consumption can be reduced compared to single axle traction
- **1.6 %** energy consumption can be reduced compared to even traction torque distribution

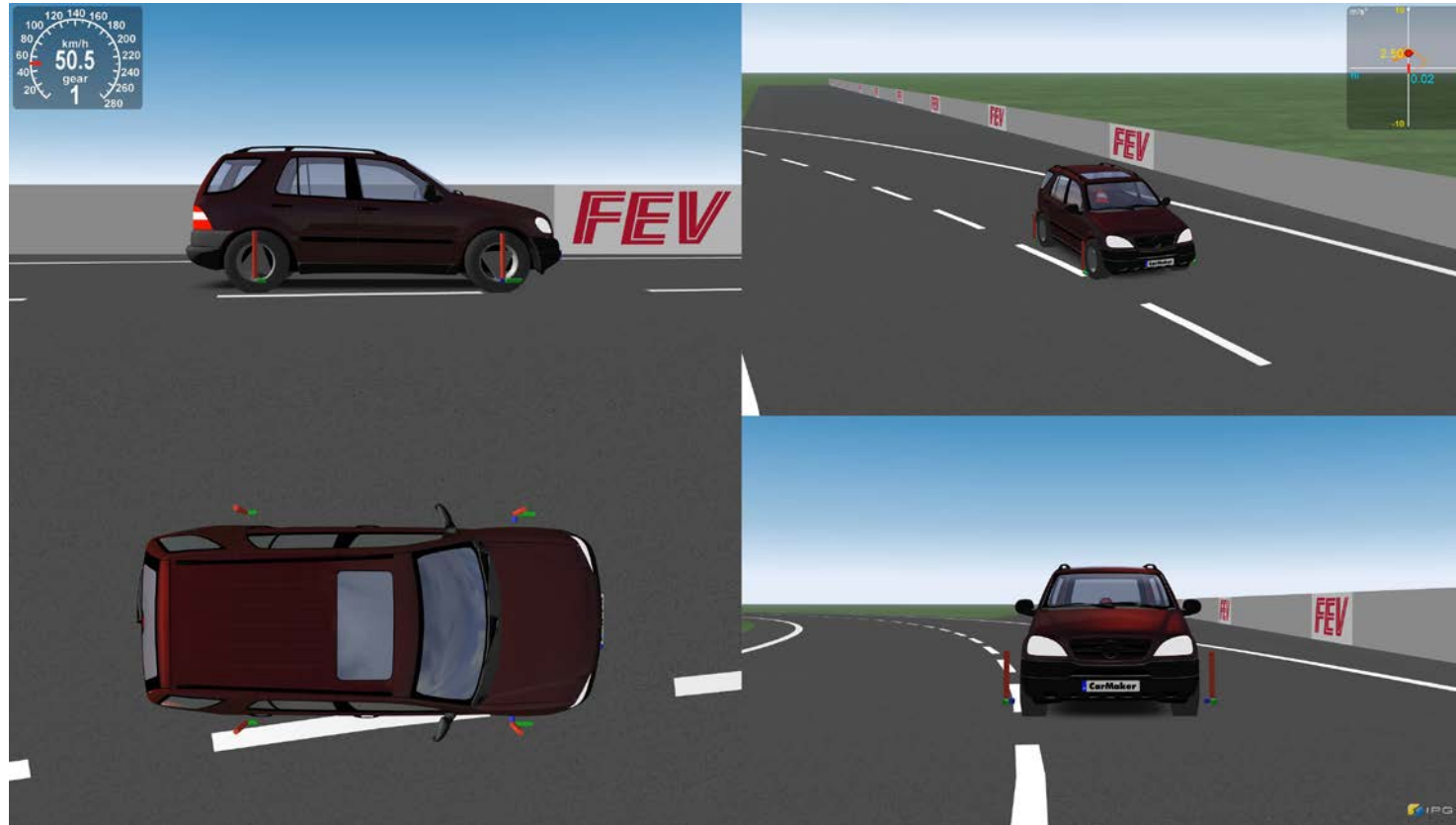
With adjusted torque split noticeable improvement of acceleration can be realized on an μ -split surface



Functional safety related topics can also be checked within the simulation environment – Controllability of Unintended Yaw



UNDERSTANDING THE SYSTEM REACTION ON FUNCTIONAL SAFETY RELATED WORST CASE STIMULI



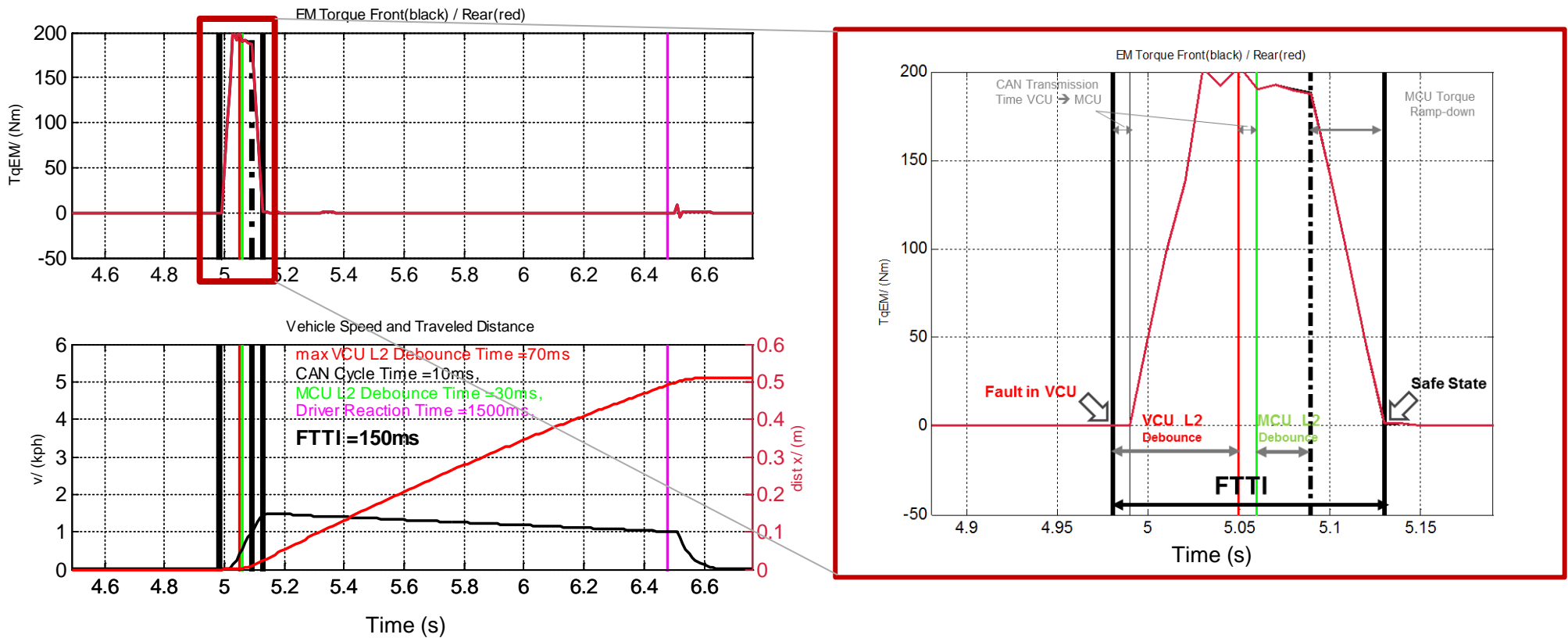
Driving Situation:

- Dry country road, 70km/h
- Cornering with 0,3g
- Apply maximum negative torque on front axle
- Fault applied for 5 Seconds with frozen driver input

Functional safety related topics can also be checked within the simulation environment – FTTI Analysis



FAULT TOLERANT TIME INTERVAL (FTTI)



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- **Summary & Outlook**

Summary:

- FEV develops 4WD electric vehicles with axle split topology.
- Sophisticated simulation environment are built up at FEV for wide range of function developments, such as system layout, driving dynamic studies, and functional safety analysis.
- Smart torque vectoring function benefits up to 2.9 % energy consumption reduction in a WLTC simulation.
- With FEV simulation environment, a realistic FTTI is determined in very early stage of the project.

Outlook:

- Predictive functions can be introduced, so that the algorithm can react earlier to the road conditions and traffic events, such as corners and slipping roads.
- More sophisticated algorithm can be developed for powertrains with hub-motors, so that lateral dynamic can also be taken into consideration.