



The 27th INTERNATIONAL
ELECTRIC VEHICLE
SYMPOSIUM & EXHIBITION
BARCELONA
17th-20th November 2013

The Optimal Choice of Operating Points in Large Series Hybrids

Qian Bui and Peter Bauer
Department of Electrical Engineering
University of Notre Dame

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OUTLINE:

1. Introduction
2. Brake specific fuel consumption (BSFC) characterization
3. Results
4. Example
5. Conclusion and Interpretations

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1. Introduction

- Environmental concerns: emissions
- Fossil fuel reserves: limited reserves
- Economic considerations: price of oil
- Focus here: Large Series Hybrids (Diesel ICE)

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1. Introduction cont.



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1. Introduction cont.

- Usually:
$$\text{Power generated}(t) = \text{power needed}(t)$$
- Efficiency of ICEs is highly dependent on power output
- The efficiency problem in current day ICEs:
 - frequent load changes
 - operation away from bsfc optimum

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Alternatives possible with hybrid power generation units:

- Generate power at “average” power levels and buffer power mismatch.
- Use a 2 operating point scheme, with one OP being the bsfc minimum.
- Use multiple operating points to follow power trajectory or LP filtered power request.

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1. Introduction cont.

- Here: The 2 OP scheme, with one OP being the bsfc optimum
- The other OP needs to be found
- Many advantages over the “average power” approach:
 - can be significantly more efficient
 - less storage requirement
 - average power sometimes unknown apriori making the approach difficult to apply

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2. Brake Specific Fuel Consumption Characterization

- BSFC are often given as isolines of constant values in a torque-speed or power-speed diagram
- There exist infinitely many operating points that produce the same amount of power
- The function $bsfc(P)$ maps P to the minimal achievable bsfc value for that power P
- Typical functions $bsfc(P)$ have a pronounced minimum at mid power levels and are continuous and differentiable in power

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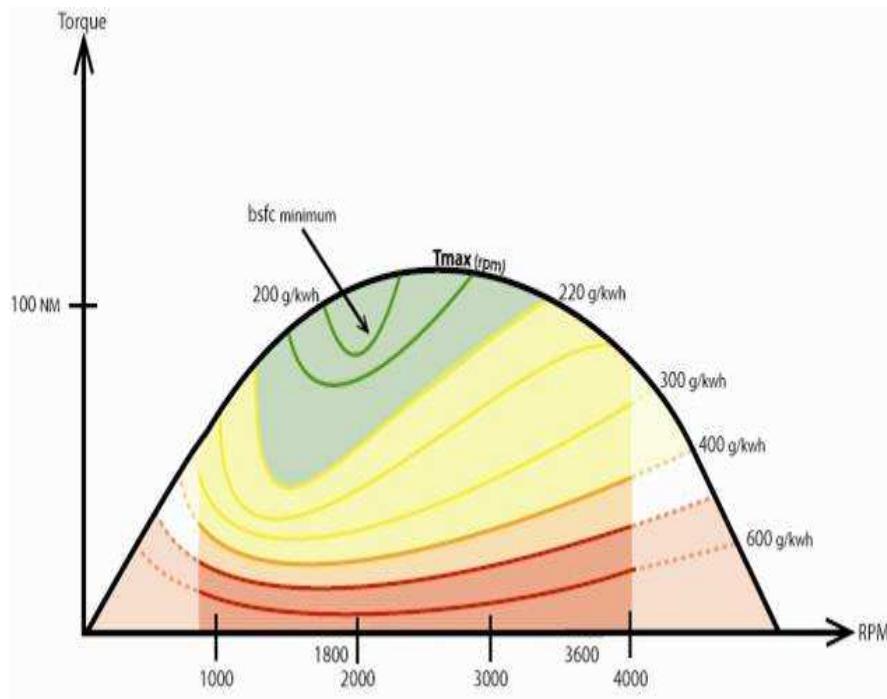


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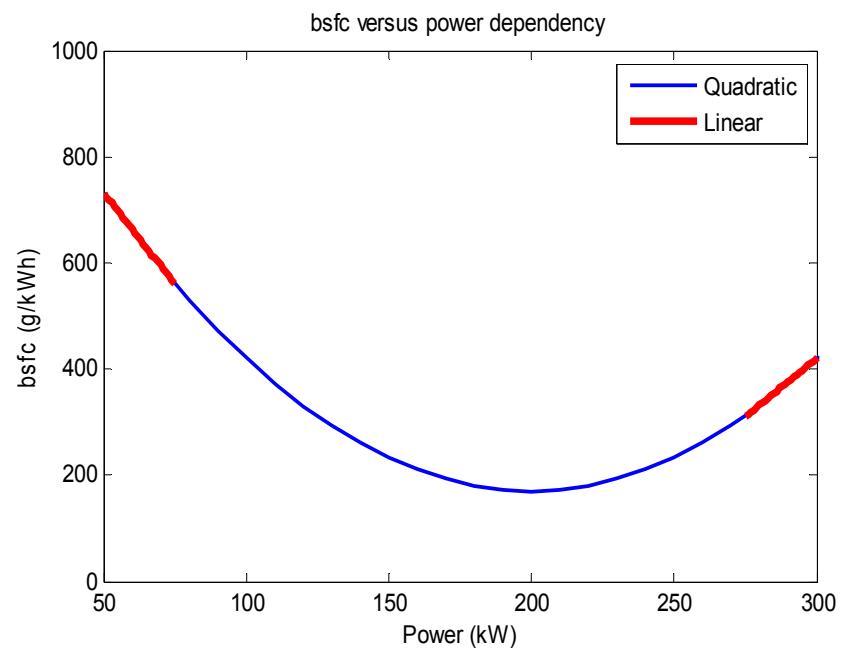


2. BSFC Characterization cont.

Typical bsfc Representation



BSFC(P)



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Assumptions made:

- Quadratic bsfc dependency around bsfc minimum
- Linear dependency at very low and very high power
- No transient fuel consumption effects between Ops, i.e. long stay times.
- Many assumptions will be relaxed later

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3. Results

Fuel mass consumed using a weighted average between average power OP and the two OP scheme:

$$M = T(q P1 \text{bsfc}(P1) + q P_{opt} \text{bsfc}(P_{opt}) + (1 - 2q) P_{av} \text{bsfc}(P_{av}))$$

Where $0 < q < 0.5$

P1: low operating point power

P_{opt}: optimal operating point power

P_{av}: average power

M: fuel mass

T: engine run time

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3. Results

- For the two OP scheme to burn less fuel we need:

$$dM/dq < 0$$

- Remember:

$q=0$ means only P_{av} is used

$q=0.5$ means only (P_{opt}, P_1) used

Also: $P_1 < P_{av} < P_{opt}$

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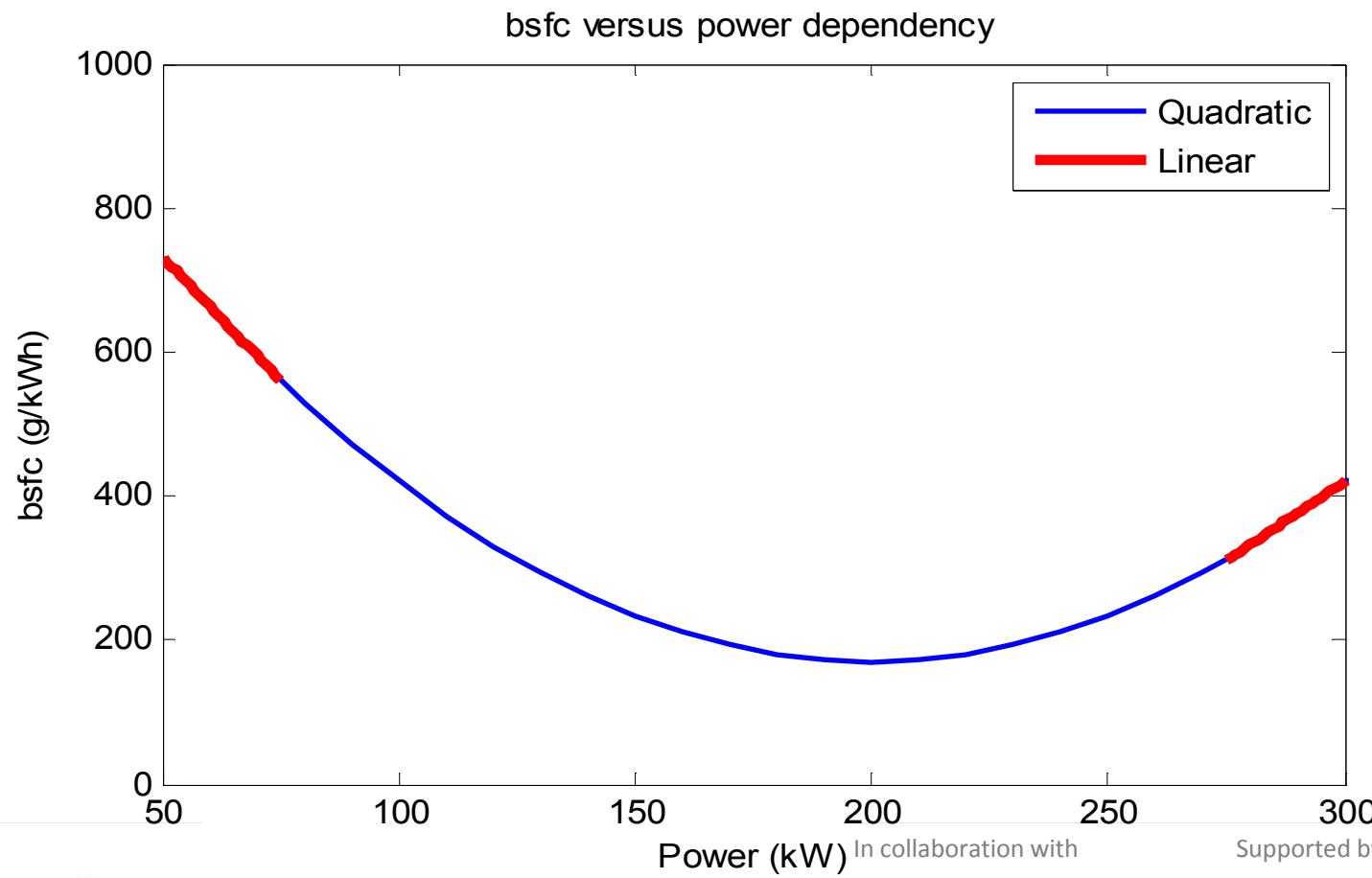
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3. Results – BSFC Approximation



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3. Results – Linear BSFC Approx.

- The Linear Case:

$$\frac{dM}{dq} < 0 \text{ if } P_1 - P_{opt} < 0$$

which by definition is always satisfied.

=> If (P_1, P_{av}, P_{opt}) lie on a line with negative slope (linear case), cycling using P_1 and P_{opt} is always advantageous.

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3. Results – Quadratic BSFC

- The quadratic case:

$$\frac{dM}{dq} < 0 \quad \text{if} \quad 2P_1 - P_{av} < 0$$

- This implies:

$$P_1 < P_{av}/2 \quad \text{and} \quad P_{opt} - P_{av} > P_1$$

Under these conditions cycling using (P_1 and P_{opt}) is advantageous.

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3. Results – Other Dependencies

- The sub-linear case:
meaning that P_1 is below the line of negative slope given by P_{opt} and P_{av} .
=> Results are the same as for linear case – it is always advantageous to cycle !
- The sub-quadratic case:
meaning that P_1 is below the quadratic dependency and above the linear one.
=> Quadratic case results still hold!

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4. Example (Sub-quadratic case) 650KW Diesel Genset

- $P_{av} = 210\text{KW}$, $bsfc = 240 \text{ g/Kwh}$
- $P_{opt}=400\text{KW}$, $bsfc = 180 \text{ g/Kwh}$
- $P_1=20\text{KW}$, $bsfc = 320 \text{ g/Kwh}$
- Fuel consumption per hour at P_{av} : 50.4 Kg
- Fuel consumption per hour cycling between P_1 and P_{opt} : 39.2Kg
- Fuel savings in one year (operating 80% of year):
 $78490 \text{ kg} = \text{approx. } 95000 \text{ liter of Diesel } \Rightarrow \text{between } \$100,000 \text{ and } \$3,000,000 \text{ depending on application}$

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5. Conclusion and Interpretations

- Conditions under which cycling in large series hybrids is advantageous
- In the linear negative slope bsfc case, it is always advantageous to cycle.
- In the quadratic case, cycling is advantageous if the low power OP is sufficiently small in power.
- Other dependencies were also investigated

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5. Conclusion.....

- Note that “quadratic” and “linear” does not mean that the entire bsfc curve or even a part of it needs to be quadratic or linear, only the 3 points P1, Popt and Pav need to have this relationship!!
- Transient fuel consumption effects were not considered – long stay times assumed!
- Fuel savings can be large, typically 20 - 30%
- The results also apply to slowly time-variant average power

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5. Conclusions

Open Problems and Questions:

- ⇒ Considering transient OP phenomena and their effects on fuel savings
- ⇒ Comparison with low pass filtered power request
- ⇒ A cost analysis of fuel savings versus hardware cost for storage.

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Questions? Preguntas?

- For questions, comments or ideas:
(Comentarios, preguntas, ideas?)

Peter Bauer

pbauer@nd.edu

(001) 574 631 8015

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